

ISO 16889:2022-01 (E)

Hydraulic fluid power - Filters - Multi-pass method for evaluating filtration performance of a filter element

| Contents | Page |
|--|-------------|
| Foreword..... | iv |
| Introduction..... | v |
| 1 Scope..... | 1 |
| 2 Normative references..... | 1 |
| 3 Terms and definitions..... | 2 |
| 3.1 General terms..... | 2 |
| 3.2 Terms related to differential pressure..... | 2 |
| 4 Symbols..... | 4 |
| 5 General procedures..... | 5 |
| 6 Test equipment..... | 5 |
| 7 Measuring instrument accuracy and test condition variations..... | 6 |
| 8 Filter performance test circuit validation procedures..... | 7 |
| 8.1 Filter test system validation..... | 7 |
| 8.2 Validation of contaminant injection system..... | 8 |
| 9 Summary of information required prior to testing..... | 9 |
| 10 Preliminary preparation..... | 9 |
| 10.1 Test filter assembly..... | 9 |
| 10.2 Contaminant injection system..... | 10 |
| 10.3 Filter test system..... | 11 |
| 11 Filter performance test..... | 12 |
| 12 Calculations..... | 13 |
| 13 Data presentation..... | 15 |
| 14 Identification statement..... | 17 |
| Annex A (normative) Base test-fluid properties..... | 20 |
| Annex B (informative) Test system design guide..... | 22 |
| Annex C (informative) Examples of report calculations and graphs..... | 28 |
| Annex D (informative) Summary of data from the interlaboratory test programme conducted to verify the procedure in this document..... | 37 |
| Bibliography..... | 43 |