

ISO 23309:2020-05 (E)

Hydraulic fluid power systems - Assembled systems - Methods of cleaning lines by flushing

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
4	Principle of flushing	2
5	Flushing lines in a hydraulic system	2
5.1	Initial factors to consider	2
5.2	System layout	3
5.3	Component cleanliness level	3
5.4	Anti-corrosion agents	3
6	Treatment of lines	3
6.1	Preparation of lines during fabrication	3
6.2	Surface treatment	4
6.3	Storage of lines and connectors	4
7	Installation of piping systems	4
8	Flushing requirements	4
8.1	Flushing document	4
8.2	Flushing criteria	4
8.3	Flushing parameters	5
8.4	Filters and separation of particles	6
8.4.1	General requirements	6
8.4.2	Additional external flushing filters	6
8.5	Monitoring the progress of flushing	6
8.5.1	Options for monitoring	6
8.5.2	Sampling procedures	7
8.5.3	Minimum flushing time before oil samples are taken	7
8.6	Flushing procedures	7
8.6.1	General	7
8.6.2	Preliminary stages	7
8.6.3	Stage 1 -- Flushing at low pressure	8
8.6.4	Stage 2 -- Flushing at higher pressures	8
8.6.5	Verification of final cleanliness level	8
9	Identification statement (reference to this document)	8
Annex A (informative) Guidelines for obtaining the Required Cleanliness Level (RCL) for a system ...		9
Annex B (informative) Factors influencing the effectiveness and duration of flushing		11
Annex C (informative) Identification and relationship between the main flushing requirements.		13
	Bibliography	18