# DIN EN 1804-1:2021-07 (E)

## Machines for underground mines - Safety requirements for hydraulic powered roof supports - Part 1: Support units and general requirements

## Contents

Page


European foreword ..... 4

Introduction ..... 5

1 Scope ..... 6

2 Normative references ..... 6

3 Terms and definitions ..... 8

4 Safety requirements ..... 10
4.1 General requirements ..... 10
4.1.1 General ..... 10
4.1.2 Walkway ..... 10
4.1.3 Protection against dust ..... 10
4.1.4 Protection against ejected fluids ..... 10
4.1.5 Protection against face material spalling ..... 10
4.1.6 Lifting and pulling points ..... 11
4.1.7 Forepoling devices ..... 11
4.2 Stability and alignment requirements ..... 11
4.2.1 Tilt-resistance ..... 11
4.2.2 Alignment ..... 11
4.3 Design requirements ..... 11
4.3.1 Yield capability ..... 11
4.3.2 Behaviour when overloaded ..... 11
4.3.3 Eccentric loading ..... 11
4.3.4 Loading resulting from caving or stowing ..... 11
4.3.5 Horizontal loading ..... 12
4.3.6 Fatigue strength ..... 12
4.3.7 Force transmission points of legs and cylinders ..... 12
4.4 Materials ..... 12
4.4.1 Steel ..... 12
4.4.2 Light metal ..... 13
4.4.3 Materials other than steel ..... 13
4.5 Permissible stresses ..... 13
4.5.1 General ..... 13
4.5.2 Calculated axial stresses ..... 13
4.5.3 Calculated shear stresses ..... 13
4.5.4 Calculated combined stresses ..... 14
4.5.5 Calculated weld stresses ..... 14
4.6 Hinge joints ..... 14
4.7 Welding ..... 14

5 Verification of the safety requirements ..... 14
5.1 Type testing ..... 14
5.2 Series tests ..... 15

6 User information ..... 16
6.1 General requirements ..... 16
6.2 Handling, transport, and storage ..... 16
6.2.1 Introduction ..... 16

6.2.2 Handling and transport ... 16
6.2.3 Storage ... 16
6.3 Installation and commissioning ... 17
6.3.1 General ... 17
6.3.2 Installation ... 17
6.3.3 Commissioning ... 17
6.4 Operation ... 17
6.5 Maintenance ... 17
6.5.1 Introduction ... 17
6.5.2 Technical description ... 17
6.5.3 Maintenance instructions ... 18
6.5.4 Fault diagnosis and correction ... 18
6.5.5 Maintenance schedules ... 18
6.6 Parts identification lists ... 18
6.7 Marking ... 19
6.8 Residual hazards ... 19

Annex A (normative) Tests for verification of the safety requirements and calculation ... 20

A.1 Load tests ... 20
A.1.1 General ... 20
A.1.2 Single loading tests ... 21
A.1.3 Cyclic fatigue test ... 21
A.2 Testing in case of a gradient and over tipped face (caving and stowing) ... 23
A.3 Testing in the case of gradients of more than 30° ... 24
A.4 Testing of lifting and pulling points ... 24
A.5 Testing of forepoling devices ... 24
A.6 Testing of power set legs, rams and hydraulic control systems for integration within the support unit ... 24
A.7 Testing the material properties ... 24
A.7.1 General ... 24
A.7.2 Welding suitability ... 24
A.7.3 Yield point or 0,2 % proof stress, tensile strength, elongation at fracture ... 24
A.7.4 Impact value ... 24
A.8 Static calculations ... 25
A.8.1 General ... 25
A.8.2 Load cases ... 25
A.9 Samples for loading tests ... 26

Annex B (normative) Structural testing requirements for longwall shields ... 39

B.1 Structural measurements ... 39
B.2 Acceptance criteria ... 44
B.2.1 Plastic deformation ... 44

Annex C (informative) List of significant hazards ... 46

Annex ZA (informative) Relationship between this European Standard and the essential requirements of Directive 2006/42/EC aimed to be covered ... 49