DIN EN ISO 19085-11:2020-08 (E)

Woodworking machines - Safety - Part 11: Combined machines (ISO 19085-11:2020)

Contents

Page

European foreword ... **4**

Annex ZA (informative) **Relationship between this European Standard and the essential requirements of Directive 2006/42/EC aimed to be covered** ... **5**

Foreword ... **8**

Introduction ... **9**

1 Scope ... **10**

2 Normative references ... **10**

3 Terms and definitions ... **11**

4 List of significant hazards ... **14**

5 Safety requirements and measures for controls ... **16**

5.1 Safety and reliability of control systems ... 16
5.2 Control devices ... 16
5.3 Start ... 16
5.4 Safe stops ... 17
5.4.1 General ... 17
5.4.2 Normal stop ... 17
5.4.3 Operational stop ... 17
5.4.4 Emergency stop ... 17
5.5 Braking function of tool spindles ... 17
5.6 Mode selection ... 18
5.7 Spindle speed changing ... 18
5.7.1 Spindle speed changing by changing belts on the pulleys ... 18
5.7.2 Spindle speed changing by incremental speed change motor ... 18
5.7.3 Infinitely variable speed by frequency inverter ... 18
5.7.4 Spindle speed limiting device for tenoning ... 18
5.7.5 Changing of the direction of spindle rotation ... 18
5.8 Failure of any power supply ... 18
5.9 Manual reset control ... 18
5.10 Enabling control ... 19
5.11 Machine moving parts speed monitoring ... 19
5.12 Time delay ... 19
5.13 Power-operated adjustments ... 19

6 Safety requirements and measures for protection against mechanical hazards ... **19**

6.1 Stability ... 19
6.1.1 Stationary machines ... 19
6.1.2 Displaceable machines ... 19
6.2 Risk of break-up during operation ... 19
6.3 Tool holder and tool design ... 20
6.3.1 General ... 20
6.3.2 Spindle locking ... 20
6.3.3 Circular saw blade fixing device ... 20
6.3.4 Flange dimensions for circular saw blades ... 20
6.3.5 Arbor rings/fixing device for milling tools ... 20
6.3.6 Quick tool/arbor change system ... 20
6.3.7 Manual adjustment of arbor height ... 20
6.3.8 Manual adjustment of arbor inclination ... 21

6.4 Braking ... 21
6.4.1 Braking of tool spindles ... 21
6.4.2 Maximum run-down time ... 21
6.4.3 Brake release ... 21
6.5 Safeguards ... 21
6.5.1 Fixed guards ... 21
6.5.2 Interlocking movable guards ... 21
6.5.3 Hold-to-run control ... 21
6.5.4 Two hand control ... 21
6.5.5 Electro-sensitive protection equipment (ESPE) ... 22
6.5.6 Pressure sensitive protection equipment (PSPE) ... 22
6.6 Prevention of access to moving parts ... 22
6.6.1 General ... 22
6.6.2 Guarding of tools ... 22
6.6.3 Guarding of drives ... 22
6.6.4 Guarding of shearing and/or crushing zones ... 22
6.7 Impact hazard ... 23
6.8 Clamping devices ... 23
6.9 Measures against ejection ... 23
6.9.1 General ... 23
6.9.2 Guards material and characteristics ... 23
6.9.3 Anti-kickback devices ... 23
6.10 Workpiece supports and guides ... 23
6.11 Safety appliances ... 24
6.12 Elements not in use ... 24
6.13 Adjustments in tenoning-sawing mode ... 24
7 Safety requirements and measures for protection against other hazards ... 25
7.1 Fire ... 25
7.2 Noise ... 25
7.2.1 Noise reduction at the design stage ... 25
7.2.2 Noise emission measurement ... 25
7.3 Emission of chips and dust ... 25
7.4 Electricity ... 25
7.4.1 General ... 25
7.4.2 Displaceable machines ... 25
7.5 Ergonomics and handling ... 25
7.6 Lighting ... 26
7.7 Pneumatics ... 26
7.8 Hydraulics ... 26
7.9 Electromagnetic compatibility ... 26
7.10 Laser ... 26
7.11 Static electricity ... 26
7.12 Errors of fitting ... 26
7.13 Isolation ... 26
7.14 Maintenance ... 26
8 Information for use ... 26
8.1 Warning devices ... 26
8.2 Markings ... 27
8.2.1 General ... 27
8.2.2 Additional markings ... 27
8.3 Instruction handbook ... 27
8.3.1 General ... 27
8.3.2 Additional information ... 27

Annex A (informative) **Performance level required** **28**
Annex B (normative) **Test for braking function** **29**
Annex C (normative) **Stability test for displaceable machines** **30**
Annex D (normative) **Impact test for guards** **31**
Annex E (normative) **Noise emission measurement for machines not in ISO 7960:1995** **32**
Annex F (normative) **Table dimensions** **33**
Annex G (informative) **Example noise declaration** **35**
Bibliography **36**