

DIN EN ISO 14414:2019-09 (E)

Pump system energy assessment (ISO/ASME 14414:2019)

| Contents | | Page |
|--|--|------|
| European foreword..... | | 5 |
| Foreword..... | | 6 |
| Introduction..... | | 8 |
| 1 Scope..... | | 9 |
| 2 Normative references..... | | 9 |
| 3 Terms and definitions..... | | 10 |
| 4 Identification of the assessment team, authority and functions..... | | 10 |
| 4.1 Identification of assessment team functions..... | | 10 |
| 4.2 Assessment team structure, leadership and competency..... | | 11 |
| 4.3 Facility management support..... | | 11 |
| 4.4 Communications..... | | 11 |
| 4.5 Access to facilities, personnel and information..... | | 12 |
| 4.6 Assessment objectives, scope and boundaries..... | | 12 |
| 4.7 Action plan..... | | 12 |
| 4.7.1 General..... | | 12 |
| 4.7.2 Assessment scheduling..... | | 13 |
| 4.8 Initial data collection and evaluation..... | | 13 |
| 4.8.1 General..... | | 13 |
| 4.8.2 Initial facility specialist interviews..... | | 13 |
| 4.8.3 Energy project history..... | | 14 |
| 4.8.4 Energy cost..... | | 14 |
| 4.8.5 Initial system data..... | | 14 |
| 4.9 Objective check..... | | 14 |
| 5 Conducting the assessment..... | | 14 |
| 5.1 Assessment levels..... | | 14 |
| 5.1.1 General..... | | 14 |
| 5.1.2 Level 1 assessments..... | | 15 |
| 5.1.3 Level 2 assessments..... | | 16 |
| 5.1.4 Level 3 assessments..... | | 16 |
| 5.2 Walk through..... | | 17 |
| 5.3 Understanding system functional requirements..... | | 18 |
| 5.4 Determining system boundaries and system energy demand..... | | 18 |
| 5.5 Information needed to assess the efficiency of a pumping system..... | | 18 |
| 5.5.1 General..... | | 18 |
| 5.5.2 Electrical motor/drive information..... | | 18 |
| 5.5.3 Pump information..... | | 19 |
| 5.5.4 Liquid properties information..... | | 20 |
| 5.5.5 Detailed system data..... | | 20 |
| 5.5.6 Measured data..... | | 21 |
| 5.6 Data collection..... | | 22 |
| 5.6.1 System information..... | | 22 |
| 5.6.2 Measurement of pump and motor operating data..... | | 22 |
| 5.6.3 Pressure..... | | 22 |

| | | |
|---------|---|----|
| 5.6.4 | Flow | 22 |
| 5.6.5 | Input power | 23 |
| 5.7 | Cross validation..... | 23 |
| 5.8 | Wrap-up meeting and presentation of initial findings and recommendations | 23 |
| 6 | Reporting and documentation..... | 24 |
| 6.1 | Final assessment report..... | 24 |
| 6.2 | Data for third party review | 24 |
| 6.3 | Review of final report by assessment team members..... | 24 |
| Annex A | (normative) Report contents | 25 |
| A.1 | Executive summary..... | 25 |
| A.2 | Introduction and facility information | 25 |
| A.3 | Assessment objectives and scope | 25 |
| A.4 | Description of system(s) studied in assessment and significant system issues..... | 25 |
| A.5 | Assessment data collection and measurements..... | 26 |
| A.6 | Data analysis | 26 |
| A.7 | Annual energy consumption baseline..... | 26 |
| A.8 | Performance improvement opportunities identification and prioritization | 26 |
| A.9 | Recommendations for implementation activities | 27 |
| A.10 | Appendices..... | 28 |
| Annex B | (informative) Recommendations on efficient system operation and energy reduction — Examples..... | 29 |
| B.1 | General recommendations for efficient system operation..... | 29 |
| B.2 | System management to ensure economic operation..... | 31 |
| B.2.1 | General | 31 |
| B.2.2 | System management recommendations | 32 |
| B.2.3 | System updating and improvement..... | 32 |
| B.2.4 | Pump system piping | 32 |
| B.3 | Common causes and remedies for excessive energy consumption for rotodynamic pump | 32 |
| B.3.1 | General | 32 |
| B.3.2 | Reduce system head losses | 33 |
| B.3.3 | Reduction of system flowrate..... | 33 |
| B.3.4 | Ensuring that components operate close to best efficiency..... | 33 |
| B.3.5 | Change pumping system run time | 34 |
| B.4 | Examples of basic energy reduction opportunity calculations for rotodynamic pumps | 34 |
| B.4.1 | Calculation of existing and post assessment energy consumption | 34 |
| B.4.2 | Example..... | 35 |
| B.4.3 | Secondary systems: Sealing systems | 39 |
| B.5 | Explanation of basic energy reduction opportunity calculations for positive displacement pumps | 42 |
| B.5.1 | General | 42 |
| B.5.2 | Example..... | 44 |
| Annex C | (informative) Expertise, experience and competencies..... | 47 |
| C.1 | Systems..... | 47 |
| C.2 | Pumps | 47 |
| C.3 | Motors and drives..... | 48 |
| C.4 | Analysis and reporting | 48 |
| Annex D | (informative) Recommended guidelines for analysis software..... | 50 |
| Annex E | (informative) Example of pre-screening worksheet | 52 |

| | |
|--|-----------|
| Annex F (informative) Specific energy consumption | 54 |
| F.1 General..... | 54 |
| F.2 Specific energy consumption in different type of pump systems..... | 54 |
| Annex G (informative) Pumping system parasitic power..... | 58 |
| G.1 General..... | 58 |
| G.2 Parasitic power equations..... | 58 |
| G.3 Conclusions | 59 |
| G.4 Relationship between parasitic power and vibration level..... | 59 |
| G.5 Correlation between parasitic power level in a pumping system and MTBF..... | 60 |
| Annex H (informative) Example of pumping system efficiency indicator | 61 |
| H.1 General..... | 61 |
| H.2 PSEI calculation..... | 62 |
| H.3 Interpretation of results..... | 63 |
| Bibliography..... | 64 |