

ISO 20140-2:2018 (E)

Automation systems and integration — Evaluating energy efficiency and other factors of manufacturing systems that influence the environment — Part 2: Environmental performance evaluation process

Contents

	Foreword
	Introduction
1	Scope
2	Normative references
3	Terms and definitions
4	Framework of environmental performance evaluation process
5	Sub-processes of the environmental performance evaluation
5.1	Developing a specification of environmental performance evaluation
5.1.1	General
5.1.2	Objective of environmental performance evaluation
5.1.3	Scope of environmental performance evaluation
5.1.3.1	General
5.1.3.2	Target manufacturing process to be evaluated
5.1.3.3	Level of detail of environmental performance evaluation
5.1.4	Requirements for aggregated EPE data
5.2	Specifying environmental KPIs
5.2.1	General
5.2.2	Environmental KPIs
5.2.2.1	General
5.2.2.2	Efficiency based formulae
5.2.2.3	Derived coefficient
5.3	Calculating environmental KPIs
5.4	Reporting
6	System value
6.1	General
6.2	System value based on the output from the process
6.3	System value based on the input to the process
6.4	System value based on the service provided by the process
Annex A	(informative) Environmental performance evaluation of manufacturing systems
A.1	Comparing environmental performance of different manufacturing systems
A.2	Evaluating a KPI that represents multiple types of environmental influence
Annex B	(informative) Example of environmental performance evaluation
B.1	Objective of environmental performance evaluation
B.2	Scope of environmental performance evaluation
B.3	Requirements for aggregated EPE data
B.4	Environmental KPI
B.5	Calculating environmental KPI
B.6	Reporting