

DIN ISO 1328-1:2018-03 (E)

Cylindrical gears - ISO system of flank tolerance classification - Part 1: Definitions and allowable values of deviations relevant to flank s of gear teeth (ISO 1328-1:2013)

Contents	Page
National foreword.....	3
Foreword.....	5
Introduction.....	6
1 Scope	7
2 Normative references	8
3 Terms, definitions and symbols	8
3.1 Fundamental terms and symbols.....	8
3.2 General dimensions.....	12
3.3 Pitch deviations.....	15
3.4 Profile deviations.....	16
3.5 Helix deviations.....	20
4 Application of the ISO flank tolerance classification system	23
4.1 General.....	23
4.2 Geometrical parameters to be verified.....	23
4.3 Equipment verification and uncertainty.....	25
4.4 Considerations for elemental measurements.....	25
4.5 Specification of gear flank tolerance requirements.....	30
4.6 Acceptance and evaluation criteria.....	31
4.7 Presentation of data.....	31
5 Tolerance values	31
5.1 General.....	31
5.2 Use of formulae.....	32
5.3 Tolerance formulae.....	32
Annex A (normative) Zone-based tolerance evaluation	34
Annex B (normative) Evaluation of profile and helix deviations using the second order analysis method	38
Annex C (informative) Profile and helix data filtering	41
Annex D (informative) Sector pitch deviation	43
Annex E (normative) Allowable values of runout	46
Annex F (informative) Single flank composite testing	49
Annex G (informative) Adjacent pitch difference, f_u	54
Bibliography	56

