ISO 20474-1:2017-07 (E)

Earth-moving machinery - Safety - Part 1: General requirements

Contents

Page

Foreword vi

Introduction vii

1 Scope 1

2 Normative references 1

3 Termsanddefinitions 4

4 Safety requirements and protective measures 6
4.1 General 6
4.2 Access systems 7
4.2.1 General requirements 7
4.2.2 Access to articulated machines 7
4.3 Operator's station 7
4.3.1 General requirements 7
4.3.2 Operator's station equipped with a cab 8
4.3.3 Operator-protective structures 9
4.3.4 Falling-object protective structures (FOPS) 10
4.3.5 Elevating operator's station 10
4.3.6 Replacement of operator protective structure 10
4.4 Seats 10
4.4.1 Operator's seat 10
4.4.2 Additional seat 10
4.5 Operator's controls and indicators 11
4.5.1 General 11
4.5.2 Starting and stopping system 11
4.5.3 Inadvertent activation 11
4.5.4 Pedals 11
4.5.5 Emergency attachment lowering 11
4.5.6 Uncontrolled motion 12
4.5.7 Remote control 12
4.5.8 Visual displays/control panels, indicators and symbols 12
4.5.9 Ride-on machine controls accessible from ground level 12
4.5.10 Non-riding machine controls 12
4.6 Steering systems 12
4.6.1 General 12
4.6.2 Wheeled machines 12
4.6.3 Crawler machines 13
4.7 Brake systems 13
4.8 Visibility 13
4.8.1 Operator's field of view 13
4.8.2 Lighting, signalling and marking lights, and reflex-reflector devices 13
4.9 Warning devices and safety signs 13
4.10 Tyres and rims 14
4.11 Stability 14
4.12 Object handling 14
4.12.1 Lifting devices for object handling 14
4.12.2 Lowering control device 14
4.13 Noise 14
4.13.1 Requirements for noise reduction 14

4.13.2 Noise emission measurement 14
4.14 Protective measures and devices 15
4.14.1 Contaminated area 15
4.14.2 Hot parts 15
4.14.3 Moving parts 15
4.14.4 Guards 15
4.14.5 Articulated frame lock 15
4.14.6 Sharp edges and acute angles 15
4.14.7 Fenders 15
4.15 Retrieval, transportation, lifting and towing 16
4.15.1 Common use 16
4.15.2 Retrieval 16
4.15.3 Tying-down 16
4.15.4 Lifting 16
4.15.5 Off-road towing 16
4.15.6 Transportation 16
4.16 Electrical and electronic systems 16
4.16.1 General 16
4.16.2 Degree of protection 17
4.16.3 Electrical connections 17
4.16.4 Over-current protective devices 17
4.16.5 Batteries 17
4.16.6 Battery disconnection 17
4.16.7 Electrical connectors for auxiliary starting aids 17
4.16.8 Electric sockets for lighting 17
4.17 Pressurized systems 18
4.17.1 General requirements 18
4.17.2 Hydraulic lines 18
4.17.3 Hydraulic hose assemblies 18
4.17.4 Air pressure vessels 18
4.18 Fuel tanks, diesel emission fluid tanks and hydraulic oil tanks 18
4.18.1 General requirements 18
4.18.2 Filler openings 18
4.18.3 Fuel tanks 19
4.19 Fire protection 19
4.19.1 Fire resistance 19
4.19.2 Fire extinguisher 19
4.20 Attachments 19
4.20.1 General 19
4.20.2 Identification 19
4.20.3 Instructions 19
4.20.4 Quick couplers 19
4.20.5 Lifting devices 19
4.21 Maintenance 20
4.21.1 General 20
4.21.2 Routine maintenance 20
4.21.3 Support devices 20
4.21.4 Access to the engine compartment 20
4.21.5 Tiltable cab support device 20
4.22 Underground operation in non-explosive atmosphere 20
4.23 Rear-mounted winch 21
4.23.1 Mounting 21
4.23.2 Controls 21
4.23.3 Protection 21
4.24 Speed limit for non-riding machines 21

5 Verificationofsafetyrequirements 21

6 Information for use 22
6.1 Safety labels 22
6.2 Operator's manual 22

6.3 Machine marking 22

Annex A (informative)Listofsignificanthazards 23

Annex B (normative) Requirements for elevating operator's stations 27

Annex C (normative) Requirements for lifting devices used in object handling 29

Annex D (normative) Requirements for earth-moving machinery used underground in non-explosive atmospheres 35

Bibliography 37