

DIN EN 1612:2019-12 (E)

Plastics and rubber machines - Reaction moulding machines and plants - Safety requirements

Contents		Page
European foreword		4
Introduction		5
1	Scope.....	6
2	Normative references.....	6
3	Terms and definitions.....	8
4	Safety requirements and/or protective/risk reduction measures	12
4.1	General.....	12
4.2	Start function.....	12
4.3	Stop function.....	13
4.4	Restart function.....	13
4.5	Safety related parts of the control system	13
4.6	Crushing/impact hazards due to moving parts and/or units.....	13
4.6.1	Drive and power transmission.....	13
4.6.2	Moulding, product shaping and transport equipment.....	13
4.6.3	Setting operation mode	14
4.6.4	Cleaning operation mode.....	14
4.6.5	Mixing head.....	14
4.6.6	Mould transport equipment.....	14
4.7	Hazards due to instability.....	15
4.8	Hazards due to whiplash of hoses.....	15
4.9	Hazards due to fluid ejection	16
4.10	Hazards due to overpressure	16
4.11	Hazards due to malfunction of the hydraulic and pneumatic systems	16
4.12	Burning hazards due to elevated temperatures.....	16
4.13	Hazards due to contact with the components or due to the inhalation of gases hazardous to health	16
4.14	Contact reactions hazards due to incorrect connection of hoses	17
4.15	Hazards due to neglect of ergonomic principles	17
4.16	Electrical hazards	17
4.16.1	Protection against direct contact.....	17
4.16.2	Protection against indirect contact.....	17
4.16.3	Protection against ingress of solids and liquids	17
4.17	Emergency stop	17
4.18	Hazards generated by noise.....	18
4.18.1	Noise reduction at source by design	18
4.18.2	Noise reduction by protective measures.....	18
5	Verification of the safety requirements and/or protective/risk reduction measures.....	18
6	Information for use	21
6.1	General.....	21
6.2	Marking	21
6.3	Instruction handbook.....	22
Annex A (informative) List of significant hazards.....		24
Annex B (normative) Noise measurement and declaration.....		26

B.1	Introduction.....	26
B.2	Determination of the A-weighted emission sound pressure level at the workstation.....	26
B.2.1	Basic standards and measurement procedure	26
B.2.2	Measurement uncertainty	26
B.3	Determination of the A-weighted sound power level.....	27
B.3.1	General	27
B.3.2	Basic standards and measurement procedure	27
B.3.3	Measurement uncertainty	27
B.4	Mounting and operating conditions.....	27
B.5	Information to be recorded and reported	28
B.5.1	General	28
B.5.2	General data.....	28
B.5.3	Mounting and operating conditions.....	28
B.5.4	Standards.....	28
B.5.5	Noise data	28
B.6	Declaration and verification of noise emission values	28
Annex ZA (informative)	Relationship between this European Standard and the essential requirements of EU Directive 2006/42/EC aimed to be covered	30
Bibliography		32