

DIN EN 13001-3-5:2017-02 (E)

Cranes - General design - Part 3-5: Limit states and proof of competence of forged hooks

Contents	Page
European foreword	4
Introduction	5
1 Scope	6
2 Normative references	6
3 Terms and definitions, symbols and abbreviations	8
3.1 Terms and definitions	8
3.2 Symbols and abbreviations	9
4 General requirements	11
4.1 Materials	11
4.2 Workmanship	13
4.3 Manufacturing tolerances of forgings	14
4.4 Heat treatment	14
4.5 Cold forming by proof loading	14
4.6 Hook body geometry	14
4.7 Hook shank machining	16
4.8 Nut	17
4.9 Effect of hook suspension	17
5 Static strength	17
5.1 General	17
5.2 Vertical design load	17
5.3 Horizontal design force	18
5.4 Bending moment of the shank	19
5.5 Hook body, design stresses	23
5.6 Hook shank, design stresses	25
5.7 Hook, proof of static strength	25
6 Fatigue strength	27
6.1 General	27
6.2 Vertical fatigue design force	27
6.3 Horizontal fatigue design force	27
6.4 Fatigue design bending moment of shank	28
6.5 Proof of fatigue strength, hook body	29
6.6 Proof of fatigue strength, hook shank	34
6.7 Fatigue design of hook shanks for stand alone hooks	40
7 Verification of the safety requirements and/or protective measures	41
7.1 General	41
7.2 Scope of testing and sampling	41
7.3 Testing of mechanical properties	41
7.4 Test loading	41
8 Information for use	42
8.1 Maintenance and inspection	42
8.2 Marking	43
8.3 Safe use	44

Annex A (informative) Sets of single hooks	45
A.1 A series of single hooks of type RS/RSN, dimensions of forgings	45
A.2 A series of single hooks of type RF/RFN, dimensions of forgings	47
A.3 A series of single hooks of type B, dimensions of forgings	49
Annex B (informative) A series of ramshorn hooks of type RS/RSN and RF/RFN, dimensions of forgings	51
Annex C (informative) Dimensional tolerances of forgings	53
Annex D (normative) Static limit design forces of hook bodies	54
D.1 Static limit design forces of hook bodies for hooks of type RS and RF	54
D.2 Static limit design forces of hook bodies for a series of hooks of type B, with additional materials	55
Annex E (normative) Fatigue limit design forces of hook bodies	56
E.1 Fatigue limit design forces of hook bodies for hooks of type RS and RF	56
E.2 Fatigue limit design forces of hook bodies for a series of hooks of type B, with additional materials	57
Annex F (informative) Sets of hook shank and thread designs	58
F.1 A series of hook shank and thread designs, a knuckle thread	58
F.2 A series of hook shank and thread designs, a metric thread	60
F.3 A series of hook shank and thread designs, a modified metric thread	62
F.4 Hook shank and thread designs for hooks of type B	64
Annex G (normative) Bending of curved beams	66
G.1 Basic formulae for stresses	66
G.2 Approximation of the reference moment of inertia	67
Annex H (normative) Calculation of hook suspension tilting resistance, articulation by a hinge or a rope reaving system	69
H.1 General	69
H.2 Articulation of hook by a hinge	70
H.3 Articulation of a hook suspension by a balanced rope reaving	70
Annex I (informative) Guidance for the selection of a hook body size using Annexes D and E	73
I.1 General	73
I.2 Case description	73
I.3 Proof of static strength	73
I.4 Proof of fatigue strength	74
I.5 Final selection of hook	74
Annex J (normative) Information to be provided by the hook manufacturer	75
Annex K (informative) Guidance on cold forming by proof loading	76
Annex L (informative) Selection of a suitable set of crane standards for a given application	77
Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 2006/42/EC	79
Bibliography	80