

DIN EN 12779:2016-03 (E)

Safety of woodworking machines - Chip and dust extraction systems with fixed installation - Safety requirements

Contents		Page
European foreword		4
Introduction		6
1	Scope	7
2	Normative references	7
3	Terms, definitions, terminology, symbols and units	9
3.1	Terms and definitions	9
3.2	Terminology	12
3.3	Symbols and units	12
4	List of significant hazards	12
5	Safety requirements and/or measures	14
5.1	General	14
5.2	Control systems	14
5.2.1	Safety and reliability of control systems	14
5.2.2	Emergency stop	14
5.2.3	Failure of the power supply	15
5.3	Protection against mechanical hazards	15
5.3.1	Stability of structural parts	15
5.3.2	Shearing, crushing, drawing-in	15
5.3.3	Access to machinery	16
5.3.4	Pneumatics	16
5.4	Protection against fire and explosion	16
5.4.1	Hazards of fire and explosion	16
5.4.2	Fire protection and prevention	18
5.4.3	Explosion	19
5.5	Protection against noise	25
5.6	Protection against hazardous substances	25
5.6.1	Dust emissions	25
5.6.2	Performance requirements	26
5.6.3	Performance indication	27
5.6.4	Reintroduction of dust	27
5.7	Protection against electrical hazards	28
5.8	Additional requirements for silos	28
5.8.1	Requirements for design and construction	28
5.8.2	Discharge system	29
5.8.3	Openings for silos	29
6	Information for use	31
6.1	General	31
6.2	Marking	31
6.3	Instruction handbook	32
6.3.1	General	32
6.3.2	Information related to installation	33
6.3.3	Information related to operation	33
6.3.4	Information related to maintenance	34
6.3.5	Information related to silos	34

6.3.6	Fire fighting	35
6.3.7	Noise declaration	35
Annex A (informative) Examples of extraction systems		37
A.1	Explanation to figures	37
A.2	Interface to woodworking machinery	43
Annex B (informative) Table with corresponding terms in English, French and German		44
Annex C (informative) Classification of places where explosive atmospheres may occur (according to Directive 1999/92/EC)		48
Annex D (informative) Noise reduction at the design stage		50
D.1	Noise sources	50
D.2	Measures to reduce noise	50
D.3	Impact from chips and dust	51
Annex E (normative) Silos with a cross section up to 45 m ²		52
Annex F (informative) Measurement of residual dust content		54
Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 2006/42/EC		55
Bibliography		58