

ISO/ASME 14414:2015-04 (E)

Pump system energy assessment

Contents		Page
Foreword		v
Introduction		vi
1	Scope	7
2	Normative references	7
3	Terms and definitions	8
4	Identification of the assessment team, authority and functions	8
4.1	Identification of assessment team functions	8
4.2	Assessment team structure, leadership and competency	9
4.3	Facility management support	9
4.4	Communications	9
4.5	Access to facilities, personnel and information	9
4.6	Assessment objectives, scope and boundaries	10
4.7	Action plan	10
4.7.1	General	10
4.7.2	Assessment scheduling	11
4.8	Initial Data Collection and Evaluation	11
4.8.1	General	11
4.8.2	Initial facility specialist interviews	11
4.8.3	Energy project history	11
4.8.4	Energy cost	11
4.8.5	Initial system data	12
4.9	Objective check	12
5	Conducting the Assessment	12
5.1	Assessment Levels	12
5.1.1	General	12
5.1.2	Level 1 assessments	13
5.1.3	Level 2 assessments	14
5.1.4	Level 3 Assessments	14
5.2	Walk Through	15
5.3	Understanding system functional requirements	16
5.4	Determining system boundaries and system energy demand	16
5.5	Information needed to assess the efficiency of a pumping system	16
5.5.1	General	16
5.5.2	Electrical motor/drive information	16
5.5.3	Pump information	17
5.5.4	Liquid properties information	18
5.5.5	Detailed system data	18
5.5.6	Measured data	19
5.6	Data collection	19
5.6.1	System information	19
5.6.2	Measurement of pump and motor operating data	20
5.6.3	Pressure	20
5.6.4	Flow	20
5.6.5	Input power	20
5.7	Cross validation	21
5.8	Wrap-up meeting and presentation of initial findings and recommendations	21

6	Reporting and documentation	21
6.1	Final assessment report	21
6.2	Data for third party review	21
6.3	Review of final report by assessment team members	22
Annex A (normative)	Report	23
Annex B (informative)	Recommendations on efficient system operation and energy reduction - Examples	27
Annex C (informative)	Expertise, experience and competencies	45
Annex D (informative)	Recommended guidelines for analysis software	48
Annex E (informative)	Example of prescreening worksheet	50
Annex F (informative)	Specific Energy	51
Annex G (informative)	Pumping system parasitic power	55
Annex H (informative)	Example of pumping system efficiency indicator	58
Bibliography		61