

DIN EN 453:2015-04 (E)

Food processing machinery - Dough mixers - Safety and hygiene requirements

Contents	Page
Foreword	4
Introduction	5
1 Scope	6
2 Normative references	6
3 Terms, definitions and description	7
3.1 Terms and definitions	7
3.2 Description	7
4 List of significant hazards	8
5 Safety and hygiene requirements and/or protective measures	9
5.1 General	9
5.2 Mechanical hazards	10
5.2.1 General	10
5.2.2 Zone 1 - Volume covered by the movement of the kneading tools	10
5.2.3 Zone 2 - Space between bowl and frame	11
5.2.4 Zone 3 - Bowl driving mechanism	12
5.2.5 Zone 4 - Kneading tool-holder driving, positioning and adjusting mechanism	12
5.2.6 Loss of stability	13
5.2.7 Guide rollers and bowl	13
5.2.8 Power operated guards and bowl	13
5.3 Electrical hazards	13
5.3.1 General	13
5.3.2 Safety requirements related to electromagnetic phenomena	13
5.3.3 Protection against electric shock	13
5.3.4 Power circuits	14
5.3.5 Protection against earth faults in control circuits	14
5.4 Motor enclosures	14
5.5 Emergency stop	14
5.6 Noise reduction	14
5.7 Protection against dust emission	14
5.8 Hygiene requirements	14
5.9 Hazards generated by neglecting ergonomic principles	16
6 Verification of safety and hygiene requirements and/or measures	17
7 Information for use	18
7.1 General	18
7.2 Instruction handbook	18
7.3 Marking	20
Annex A (normative) Noise test code for dough mixers - Grade 2 of accuracy	21
A.1 Installation and mounting conditions	21
A.2 Operating conditions	21
A.3 Measurements	21
A.4 Emission sound pressure level determination	21
A.5 Sound power level determination	22

A.6	Measurement uncertainties	22
A.7	Information to be recorded	22
A.8	Information to be reported	23
A.9	Declaration and verification of noise emission values	23
Annex B (normative) Principles of design to ensure the cleanability of dough mixers		24
B.1	Terms and definitions	24
B.2	Materials of construction	24
B.3	Design	25
Annex C (informative) Method of measuring dust		43
C.1	Purpose of the test	43
C.2	Principle of the tests	43
C.3	Operating conditions	43
Bibliography		45