

ISO 14104:1995-12 (E)

Gears - Surface temper etch inspection after grinding

Contents	Page
1 Scope	1
2 Equipment	1
3 Reagents	1
4 Procedure	2
5 Inspection criteria	4
6 Rework of surface-tempered parts	5
7 Temper etch removal	5
8 Maintenance and control	5
9 Safety and environmental precautions	6
10 Specifications and documentation	6