

ISO 29461-1:2013-04 (E)

Air intake filter systems for rotary machinery - Test methods - Part 1: Static filter elements

Contents		Page
Foreword		v
0	Introduction	vi
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
3.2	Velocity	2
3.3	Efficiency	2
3.5	Pressure drop (differential pressure)	3
3.6	Filter area	3
3.7	Filters	3
3.8	Test aerosol	4
3.9	Test dust	5
3.10	Particle sampling	5
3.11	Particle shedding	5
4	Symbols and abbreviated terms	6
5	General requirements	8
6	Test rig and equipment	8
6.1	Test condition	8
6.2	Test rig	8
6.3	DEHS test aerosol generation	12
6.4	Aerosol sampling system	13
6.5	Flow measurement	14
6.6	Particle counter	14
6.7	Differential pressure measuring equipment	15
6.8	Dust feeder	15
6.9	Diluter equipment	17
7	Qualification of test rig and apparatus	18
7.1	General	18
7.2	Air velocity uniformity in the test duct	18
7.3	Aerosol uniformity in the test duct	19
7.4	Particle counter sizing accuracy	20
7.5	Particle counter zero test	20
7.6	Particle counter overload test	20
7.7	100 % efficiency test	21
7.8	Zero % efficiency test	21
7.9	Aerosol generator response time	21
7.10	Dilution ratio	22
7.11	Correlation ratio	22
7.12	Pressure drop checking	23
7.13	Dust feeder airflow rate	23
7.14	Reference filter check	24
7.15	Summary of qualification requirements	25
7.16	Apparatus maintenance	25

8	Test materials	26
8.1	Test air	26
8.2	Test aerosol	26
8.3	Loading dust	27
8.4	Final filter	27
9	Test procedure	27
9.1	Preparation of filter to be tested	28
9.2	Initial pressure drop	28
9.3	Initial particulate efficiency measurement	28
9.4	Conditioning test	32
9.5	Dust loading	32
10	Uncertainty calculation of the test results	33
10.1	Particulate efficiency for medium efficiency filters (initial particulate efficiency: 35 E 85 % at 0,4 m)	33
10.2	Particulate efficiency for high efficiency filters (initial particulate efficiency >85 % at 0,4 m)	34
10.3	Gravimetric efficiency	36
11	Reporting	36
11.1	General	36
11.2	Interpretation of test reports	37
11.3	Summary	38
11.4	Efficiency	40
11.5	Pressure drop and airflow rate	40
11.6	Marking	40
	Annex A (normative) Conditioning test procedure	47
	Annex B (informative) Shedding from filter elements	51
	Annex C (informative) Commentary	53
	Annex D (normative) Pressure drop calculation	57
	Annex E (normative) Net Area Calculation	59
	Bibliography	66