DIN EN 1870-5:2013-01 (E)

Safety of woodworking machines - Circular sawing machines - Part 5: Circular saw benches/up-c utting cross-cut sawing machines (includes Amendment A2:2012)

Contents

Page

Foreword ... 4

0 Introduction ... 6

1 Scope ... 7

2 Normative references ... 7

3 Terms and definitions ... 11
3.1 General ... 11
3.2 Terms ... 11
3.3 Definitions ... 12

4 List of significant hazards ... 16

5 Safety requirements and/or measures ... 18
5.1 General ... 18
5.2 Controls ... 19
5.3 Protection against mechanical hazards ... 21
5.4 Protection against non-mechanical hazards ... 40

6 Information for use ... 45
6.1 General ... 45
6.2 Marking ... 45
6.3 Instruction handbook ... 46

Annex A (normative) Open frame machines stability test ... 50

Annex B (normative) **Dimensional tolerances of saw spindles** ... 51

Annex C (normative) **Riving knife mounting strength test** ... 52

Annex D (normative) **Riving knife lateral stability test** ... 53

Annex E (normative) **Saw blade guard stability test with lead-in or in-feed rollers** ... 54
E.1 General ... 54
E.2 Machines with saw blade guards with lead-in ... 54
E.3 Machines with saw blade guards with in-feed rollers ... 54

Annex F (normative) **Saw blade guard mounted on the riving knife or separately stability test** ... 57
F.1 General ... 57
F.2 Separately from riving knife mounted saw blade guards ... 57
F.3 Riving knife mounted saw blade guards ... 59

Annex G (normative) **Impact test method for guards** ... 61
G.1 General ... 61
G.2 Test method ... 61
G.3 Results ... 62
G.4 Assessment ... 62
G.5 Test report ... 62
G.6 Test equipment for impact test ... 62

Annex H (normative) **Brake tests** ... 64
H.1 Conditions for all tests ... 64
H.2 Tests ... 64

Annex ZA (informative) **Relationship between this European Standard and the Essential Requirements of EU Directive 2006/42/EC** ... 66

Bibliography ... 67