DIN EN 940:2012-05 (E)

Safety of woodworking machines - Combined woodworking machines (includes Amendment A1:2012)

Contents

Page

Foreword 4

Introduction 5

1 Scope 6

2 Normative references 6

3 Terms and definitions 8
3.1 !!!!General""""" 8
3.2 !!!!Definitions""""" 8

4 List of significant hazards 15

5 Safety requirements and/or measures 19
5.1 General 19
5.2 Controls 19
5.2.1 Safety and reliability of control systems 19
5.2.2 Position of controls 20
5.2.3 Starting 20
5.2.4 Normal stopping 21
5.2.5 Emergency stop 21
5.2.6 Unit selection and operating mode selection 22
5.2.7 Speed !!!!control""""" 23
5.2.8 Direction of rotation 23
5.2.9 Failure of the power supply 24
5.2.10 Failure of the control circuits 24
5.3 Protection against mechanical hazards 24
5.3.1 Stability 24
5.3.2 Risk of break-up during operation 25
5.3.3 Tool holder and tool design 25
5.3.4 Braking system 26
5.3.5 Devices to minimise the possibility or the effect of ejection 26
5.3.6 Workpiece supports and guides 26
5.3.7 Prevention of access to moving parts 29
5.3.8 Clamping devices 32
5.3.9 Safety appliances 33
5.4 Protection against non-mechanical hazards 33
5.4.1 Fire 33
5.4.2 Noise 33
5.4.3 Emissions of chips and dust 33
5.4.4 Electricity 34
5.4.5 Ergonomics and handling 34
5.4.6 Pneumatics 35
5.4.7 Hydraulics 35
5.4.8 Electromagnetic compatibility 35
5.4.9 Laser 35
5.4.10 Static electricity 35
5.4.11 Errors of fitting 36
5.4.12 Supply disconnecting devices (Isolation) 36
5.4.13 Maintenance 36

6 Information for use 37
6.1 General 37
6.2 Marking 37
6.3 Instruction handbook 38

Annex A (normative) Stability test for displaceable machines 41

Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 2006/42/EC 43

Bibliography 47