

DIN EN 12629-6:2011-02 (E)

Machines for the manufacture of constructional products from concrete and calcium-silicate - Safety - Part 6: Stationary and mobile equipment for the manufacture of precast reinforced products (includes Amendment A1:2010)

Contents	Page
Foreword	3
Introduction	4
1 Scope	5
2 Normative references	6
3 Terms and definitions	7
4 !!!List of significant hazards!!!!	9
5 !!!Safety requirements and/or protective measures!!!!	17
5.1 General	17
5.2 !!!Layout - Circulation - Means of access!!!!	17
5.3 !!!Control stations (see 4.11.8 of EN ISO 12100-2:2003 and 5.3.4, 5.3.5 of ""	18
5.4 Emergency stops	18
5.5 Operating mode	18
5.6 Module A: Manufacturing	19
5.7 Module B: storage-hardening	19
5.8 Module C: Palletising and packaging of final products and defective products disposal station (see also 5.2 of !!!EN 12629-1:2000+A1:2010!!!!)	20
5.9 Noise	21
5.10 Summary of the safety measures given in relation to the significant hazards listed in Clause 4	21
6 !!!Verification of safety requirements and/or protective measures!!!!	25
7 Information for use	26
7.1 General	26
7.2 Instruction handbook	27
7.3 Marking	28
Annex A (informative) Manufacturing process on machines with or without turnover	29
Annex B (informative) Terminology and hazard zones relative to the various types of machines	30
Annex ZA (informative) !!!Relationship between this European Standard and the Essential Requirements of EU Directive 2006/42/EC!!!!	34
Bibliography	35