

DIN EN 1678:2011-02 (E)

Food processing machinery - Vegetable cutting machines - Safety and hygiene requirements (includes Amendment A1:2010)

Contents	Page
Foreword	3
Introduction	4
1 Scope	4
2 Normative references"	5
3 Terms and definitions - Description	5
3.1 Terms and definitions"	5
3.2 Description	6
4 List of significant hazards"	9
4.1 General	9
4.2 Mechanical hazards	9
4.3 Electrical hazards	10
4.4 Hazards generated by neglecting hygiene principles in the machine design	10
4.5 Hazards generated by neglecting ergonomic principles in machine design	10
5 Safety and hygiene requirements and/or measures	10
5.1 General"	10
5.2 Mechanical hazards	10
5.3 Electrical hazards"	16
5.4 Hygiene	17
5.5 Ergonomics	19
6 Verification of the safety and hygiene requirements and/or measures	20
7 Information for use	20
7.1 General"	20
7.2 Instruction handbook	21
7.3 Marking	23
Annex A (normative) Noise test code for vegetable cutting machines (Grade 2 of accuracy)	24
Annex B (normative) Principles of design to ensure the cleanability of vegetable cutting machines	26
Annex C (normative) Probes for specific tests	45
Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 2006/42/EC"	48
Bibliography	49