DIN EN 14673:2010-10 (E)

Safety of machinery - Safety requirements for hydraulically powered open die hot forging pres ses for the forging of steel and non-ferrous metals (includes Amendment A1:2010)

Contents

Page

Foreword 5

Introduction 6

1 Scope 7

2 Normative references 7

3 Terms and definitions 10

4 List of significant hazards 12

5 Safety requirements and/or measures 12
5.1 General 12
5.1.1 Introduction 12
5.1.2 Site inspections 12
5.1.3 Structural assembly 13
5.1.4 Safety layout 13
5.1.5 Safety devices 13
5.1.6 !Guard-rails" 13
5.1.7 Discharge of fluids 14
5.1.8 Personal protective equipment (PPE) 14
5.1.9 Warning devices and safety signs 14
5.1.10 Access 14
5.1.11 Electrical equipment 15
5.1.12 Safety control system 15
5.1.13 Guards 15
5.1.14 !Surface temperatures and heat radiation" 15
5.1.15 Operators' visibility 16
5.1.16 !Hydraulic, pneumatic, cooling and lubrication systems 16
5.1.17 Ergonomics" 16
5.1.18 !Vibrations 17
5.1.19 Loss of energy 17
5.1.20 Linked equipment" 17
5.1.21 Manipulators 17
5.1.22 Pulpit 17
5.1.23 Fire resistance 18
5.1.24 Fire extinguisher 18
5.2 List of significant hazards, hazardous situations, safety requirements and/or measures 18
5.2.1 General requirements 19
5.2.2 Process requirements 22
5.3 Special safety requirements and/or measures 23
5.3.1 General 23
5.3.2 Accessible rotating/moving parts 23
5.3.3 Hold-to-run control device 24
5.3.4 Mechanical restraint devices 24
5.4 Noise reduction as a safety requirement 24
5.4.1 Noise reduction at source by design 24
5.4.2 Noise reduction by protective measures 24

5.4.3 Noise reduction by PPE ... 25

6 Verification of the safety requirements and/or measures ... 25

7 Information for use ... 25
7.1 General ... 25
7.2 Location and nature of information for use ... 26
7.3 Safety devices, warning signs and labels ... 26
7.3.1 Safety devices ... 26
7.3.2 Warning signs and labels ... 26
7.4 Marking ... 26
7.5 Information for use manual ... 26
7.5.1 General ... 26
7.5.2 Machine declaration ... 27
7.5.3 Instructions about transport and installation ... 27
7.5.4 Information about commissioning and de-commissioning ... 27
7.5.5 Instructions about operation, including significant hazards and their remedies ... 28
7.6 Maintenance manual ... 29

Annex A (normative) Safety requirements for hydraulic, pressure water and lubrication systems ... 30

A.1 Significant hazards ... 30
A.2 Safety requirements and/or measures ... 30

Annex B (normative) !Safety requirements and/or measures for electrical equipment and control systems for hydraulically powered open die hot forging presses" ... 36

B.1 General ... 36
B.2 Special requirements for controls ... 36
B.3 Special requirements for shut-down equipment ... 36

Annex C (normative) Noise test code ... 40

C.1 Introduction ... 40
C.2 !Determination of A-weighted sound power level" ... 40
C.2.1 General method ... 40
C.2.2 Method for large machines/plants ... 41
C.3 !Determination of A-weighted emission sound pressure level" ... 41
C.4 Measurement uncertainty ... 41
C.5 Operating conditions ... 41
C.6 Information to be recorded and reported ... 42
C.7 Declaration and verification of noise emission values ... 42

Annex D (informative) De-commissioning ... 45

Annex ZA (informative) !Relationship between this European Standard and the Essential Requirements of EU Directive 2006/42/EC" ... 46

Bibliography ... 47

Figures Figure A.1 -- Detail of the hydraulic diagram for limitation of set-up speed ... 32

Figure C.1 -- Example of measuring points for noise measurement (location of permanent and temporary workstations) ... 43

Tables Table 1 -- Significant Hazards, Hazardous Situations, Safety Requirements and/or Measures ... 19

Table A.1 -- Significant Hazards, hazardous situations, safety requirements and/or measures ... 32

Table B.1 -- Stop functions for hydraulically powered open die hot forging presses... ... 38

Table C.1 -- Example of declared dual-number noise emission values ... 44