DIN EN 12044:2010-03 (E)

Footwear, leather and imitation leather goods manufacturing machines - Cutting and punching machines - Safety requirements (includes Amendment A1:2009)

Contents

Page

Foreword ... 3

0 Introduction ... 4

1 Scope ... 5

2 Normative references ... 6

3 Terms and definitions ... 7

4 List of significant hazards ... 9

5 Safety requirements and/or measures ... 25
5.1 General ... 25
5.2 Common requirements for all cutting and punching machines ... 25
5.2.1 Mechanical Equipment ... 25
5.2.2 Electrical equipment ... 26
5.2.3 Noise reduction ... 26
5.2.4 High pressure fluid ... 27
5.2.5 Control systems ... 27
5.2.6 Emergency stop equipment ... 28
5.2.7 Ergonomics ... 29
5.2.8 Danger signals ... 29
5.3 Requirements for specific machines ... 29
5.3.1 Manual swing arm cutting press ... 29
5.3.2 Powered swing arm cutting press ... 30
5.3.3 Travelling head cutting press ... 30
5.3.4 Beam cutting press ... 33
5.3.5 Beam cutting press with receding head ... 35
5.3.6 Beam cutting press with manual tray feeder ... 36
5.3.7 Beam cutting press with articulated die carrier not attached to the beam ... 37
5.3.8 Punching and perforating cutting press with manual or powered tray feeder ... 37
5.3.9 C-Frame cutting press ... 38
5.3.10 Automatic Press ... 38

6 Verification of the safety requirements and/or measures ... 39

7 Information for use ... 47
7.1 !General ... 47
7.2 Signal and warning devices ... 47
7.3 Instructions for use - Instruction Handbook ... 47
7.4 Information concerning airborne noise and vibration emissions ... 48
7.4.1 Noise ... 48
7.4.2 Vibrations (for hand guided machines only) ... 48
7.5 Marking ... 49

Annex A (normative) Interlocking devices associated with guards ... 50

Annex B (normative) Hold-to-run control devices ... 54

Annex C (normative) Mechanical trip device with one position sensor ... 55

Annex D (normative) Well tried components and principles !deleted text" 56

Annex E (normative) Verification of one hand control up to a maximum stroke of 8 mm 57

Annex F (normative) Noise Test Code 58

Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 98/37/EC 65

Annex ZB (informative) !Relationship between this European Standard and the Essential Requirements of EU Directive 2006/42/EC 66

Bibliography 67