

DIN EN 415-3:2010-07 (E)

Safety of packaging machines - Part 3: Form, fill and seal machines (includes Amendment A1:2009)

Contents		Page
Foreword		4
Introduction		5
1	Scope	5
2	Normative references	6
3	Definitions	7
3.1	Definition of terms	8
3.2	Description of form, fill and seal machines	9
4	Hazards on form, fill and seal machines	34
4.1	General form, fill and seal machine hazards	35
4.2	Hazards associated with a flowwrapping machine	37
4.3	Hazards associated with a vertical form, fill and seal machine	40
4.4	Hazards associated with a pre-made bag erect, fill and close machine	42
4.5	Hazards associated with a mandrel flexible package form, fill and seal machine	44
4.6	Hazards associated with a horizontal end load cartoner	45
4.7	Hazards associated with a thermoform, fill and seal machine	47
4.8	Hazards associated with an auger filler	49
4.9	Hazards associated with a volumetric cup filler	50
4.10	Hazards associated with a volumetric piston filler	51
4.11	Hazards associated with a gravimetric filler	52
5	Safety requirements for form, fill and seal machines	54
5.1	General requirements for all form, fill and seal machines	54
5.2	Safety requirements for a flowwrapping machine	58
5.3	Safety requirements for a vertical form, fill and seal machine	62
5.4	Safety requirements for a pre-made bag, erect, fill and close machine	63
5.5	Safety requirements for a mandrel flexible package form, fill and seal machine	65
5.6	Safety requirements for a horizontal end load cartoner	66
5.7	Safety requirements for a thermoform, fill and seal machine	67
5.8	Safety requirements for an auger filler	74
5.9	Safety requirements for a volumetric cup filler	75
5.10	Safety requirements for a volumetric piston filler	76
5.11	Safety requirements for a gravimetric filler	76
6	Verification of safety requirements	77
6.1	Visual inspections with machine stopped	77
6.2	Measurements with machine stopped	78
6.3	Visual inspections with machine running	78
6.4	Measurements with machine running	78
6.5	Hazardous product and packaging material related requirements	79
6.6	Verification procedures	79
7	Information for use	81
7.1	Requirements for all form, fill and seal machines	81
7.2	Flowwrapping machine	82
7.3	Vertical form, fill and seal machine	83
7.4	Pre-made bag erect fill and close machine	83

7.5	Mandrel flexible package form, fill and seal machine	83
7.6	Horizontal end load cartoner	83
7.7	Thermoform, fill and seal machine	84
7.8	Auger filler	84
7.9	Volumetric cup filler	84
7.10	Volumetric piston filler	84
7.11	Gravimetric filler	84
Annex A (informative) Safety requirements		86
Annex ZA (informative) !!!!Relationship between this European Standard and the Essential Requirements of EU Directive 98/37/EC""""		87
Annex ZB (informative) !!!!Relationship between this European Standard and the Essential Requirements of EU Directive 2006/42/EC""""		88