

ISO 5801:2007-12 (E)

Industrial fans - Performance testing using standardized airways

Contents		Page
Foreword		vii
Introduction		viii
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Symbols and units	16
4.1	Symbols	16
4.2	Subscripts	19
5	General	19
6	Instruments for pressure measurement	20
6.1	Barometers	20
6.2	Manometers	21
6.3	Damping of manometers	21
6.4	Checking of manometers	21
6.5	Position of manometers	22
7	Determination of average pressure in an airway	22
7.1	Methods of measurement	22
7.2	Use of wall tapplings	22
7.3	Construction of tapplings	22
7.4	Position and connections	23
7.5	Checks for compliance	23
7.6	Use of Pitot-static tube	23
8	Measurement of temperature	24
8.1	Thermometers	24
8.2	Thermometer location	24
8.3	Humidity	24
9	Measurement of rotational speed	25
9.1	Fan shaft speed	25
9.2	Acceptable instruments	25
10	Determination of power input	25
10.1	Measurement accuracy	25
10.2	Fan shaft power	25
10.3	Determination of fan shaft power by electrical measurement	25
10.4	Impeller power	26
10.5	Transmission systems	26
11	Measurement of dimensions and determination of areas	26
11.1	Flow-measurement devices	26
11.2	Tolerance on dimensions	26
11.3	Determination of cross-sectional area	27

12	Determination of air density, humid gas constant and viscosity	27
12.1	Density of air in the test enclosure at section x	27
12.2	Determination of vapour pressure	28
12.3	Determination of air viscosity	30
13	Determination of flow rate	31
13.1	General	31
13.2	In-line flowmeters (standard primary devices)	31
13.3	Traverse methods	32
14	Calculation of test results	34
14.1	General	34
14.2	Units	34
14.3	Temperature	34
14.4	Mach number and reference conditions	36
14.5	Fan pressure	40
14.6	Calculation of stagnation pressure at a reference section of the fan from gauge pressure, p_{ex} , measured at a section x of the test duct	43
14.7	Inlet volume flow rate	44
14.8	Fan air power and efficiency	44
15	Rules for conversion of test results	52
15.1	Laws on fan similarity	52
15.2	Conversion rules	54
16	Fan characteristic curves	57
16.1	General	57
16.2	Methods of plotting	58
16.3	Characteristic curves at constant speed	58
16.4	Characteristic curves at inherent speed	58
16.5	Characteristic curves for adjustable-duty fan	59
16.6	Complete fan characteristic curve	60
16.7	Test for a specified duty	61
17	Uncertainty analysis	62
17.1	Principle	62
17.2	Pre-test and post-test analysis	62
17.3	Analysis procedure	62
17.4	Propagation of uncertainties	62
17.5	Reporting uncertainties	63
17.6	Maximum allowable uncertainties measurement	63
17.7	Maximum allowable uncertainty of results	64
18	Selection of test method	65
18.1	Classification	65
18.2	Installation categories	65
18.3	Test report	65
18.4	User installations	66
18.5	Alternative methods	66
18.6	Duct simulation	66
19	Installation of fan and test airways	66
19.1	Inlets and outlets	66
19.2	Airways	66
19.3	Test enclosure	67
19.4	Matching fan and airway	67
19.5	Outlet area	67
20	Carrying out the test	67
20.1	Working fluid	67
20.2	Rotational speed	67
20.3	Steady operation	67

20.4	Ambient conditions	68
20.5	Pressure readings	68
20.6	Tests for a specified duty	68
20.7	Tests for a fan characteristic curve	68
20.8	Operating range	68
21	Determination of flow rate	68
21.1	Multiple nozzle	68
21.2	Conical or bellmouth inlet	68
21.3	Orifice plate	68
21.4	Pilot-static tube traverse (see ISO 3966 and ISO 5221)	69
22	Determination of flow rate using multiple nozzles	69
22.1	Installation	69
22.2	Geometric form	69
22.3	Inlet zone	70
22.4	Multiple-nozzle characteristics	70
22.5	Uncertainty	72
23	Determination of flow rate using a conical or bellmouth inlet	73
23.1	Geometric form	73
23.2	Screen loading	74
23.3	Inlet zone	75
23.4	Conical inlet performance	75
23.5	Bellmouth inlet performance	75
23.6	Uncertainties	77
24	Determination of flow rate using an orifice plate	77
24.1	Installation	77
24.2	Orifice plate	77
24.3	Ducts	81
24.4	Pressure tapings	81
24.5	Calculation of mass flow rate	81
24.6	Reynolds number	82
24.7	In-duct orifice with D and D/2 taps [see Figure 20 a) and ISO 5167-1]	82
24.8	Outlet orifice with wall tapings [see Figure 20 c) and e)]	86
25	Determination of flow rate using a Pitot-static tube traverse	88
25.1	General	88
25.2	Pitot-static tube	88
25.3	Limits of air velocity	93
25.4	Location of measurement points	93
25.5	Determination of flow rate	94
25.6	Flow rate coefficient	94
25.7	Uncertainty of measurement	95
26	Installation and setup categories	95
26.1	Category A: free inlet and free outlet	95
26.2	Category B: free inlet and ducted outlet	95
26.3	Category C: ducted inlet and free outlet	96
26.4	Category D: ducted inlet and ducted outlet	96
26.5	Test installation type	96
27	Flow straighteners	96
27.1	Types of straightener	97
27.2	Rules for use of a straightener	98
28	Common-segment airways for ducted fan installations	99
28.1	Common segments	99
28.2	Common segment at fan outlet	99
28.3	Common segment at fan inlet	101
28.4	Outlet duct simulation	103

28.5	Inlet duct simulation	103
28.6	Loss allowances for standardized airways	104
29	Standardized test chambers	107
29.1	Test chamber	107
29.2	Variable supply and exhaust systems	112
29.3	Standardized inlet test chambers	112
29.4	Standardized outlet test chambers	115
30	Standard methods with test chambers -- Category A installations	118
30.1	Types of fan setup	118
30.2	Inlet-side test chambers	118
30.3	Outlet-side test chambers	131
31	Standard test methods with outlet-side test ducts -- Category B installations	136
31.1	Types of fan setup	136
31.2	Outlet-side test ducts with antiswirl device	137
31.3	Outlet chamber test ducts without antiswirl device	149
32	Standard test methods with inlet-side test ducts or chambers -- Category C installations	156
32.1	Types of fan setup	156
32.2	Inlet-side test ducts	157
32.3	Inlet-side test chambers	170
33	Standard methods with inlet- and outlet-side test ducts -- Category D installations	180
33.1	Types of fan setup	180
33.2	Installation category B with outlet antiswirl device and with an additional inlet duct or inlet-duct simulation	184
33.3	Installation category B without outlet antiswirl device nor common segment, modified with addition of an inlet duct or inlet-duct simulation	190
33.4	Installation category C with common inlet duct, modified with the addition of an outlet common segment with antiswirl device	193
33.5	Installation category C, modified with the addition of an outlet-duct simulation without antiswirl device	197
Annex A (normative) Fan pressure and fan installation category		205
Annex B (normative) Fan-powered roof exhaust ventilators		209
Annex C (informative) Chamber leakage test procedure		211
Annex D (informative) Fan outlet elbow in the case of a non-horizontal discharge axis		217
Annex E (informative) Electrical input power consumed by a fan installation		220
Annex F (informative) Preferred methods of performance testing		227
Bibliography		228