DIN EN 1845:2008-06 (E)

Footwear manufacturing machines - Footwear moulding machines - Safety requirements

Contents

Page

Foreword 4

Introduction 5

1 Scope 6

2 Normative references 7

3 Terms and definitions 9

4 List of significant hazards 10

5 Safety requirements and/or protective measures 14
5.1 General 14
5.2 Common requirements for all footwear moulding machines 15
5.2.1 Mechanical hazards 15
5.2.2 Electrical equipment 16
5.2.3 Thermal protection 16
5.2.4 Noise control 16
5.2.5 Fumes detrimental to health 17
5.2.6 Ergonomics 17
5.2.7 Pressurized fluid systems 18
5.2.8 Control systems 18
5.2.9 Additional safety devices 20
5.2.10 Material feeding 20
5.2.11 Auxiliary equipment 21
5.2.12 Integrated manufacturing systems 21
5.2.13 Aids for transportation 21
5.3 Requirements for specific types of footwear moulding machines 22
5.3.1 Direct-on sole moulding machines (see Figures 1, 2 and 3) 22
5.3.2 Unit sole and footwear component moulding machines 28
5.3.3 Full shoe and boot moulding machines with rotary configuration (see Figure 11) 39

6 Verification of safety requirements and/or measures 42

7 Information for use 49
7.1 General 49
7.2 Signal and warning devices 49
7.3 Instruction handbook 49
7.4 Declared noise emission values 51
7.5 Marking 51

Annex A (normative) Requirements for guards 52

A.1 Fixed covers 52
A.2 Movable enclosing guards and movable covers 52
A.3 Fencing 52

Annex B (normative) Requirements for interlocking systems 54

Annex C (normative) Requirements for trip devices 58

C.1 Mechanical trip device with one position sensor 58
C.2 Electro-sensitive protective devices (ESPD) with normal level 59
C.3 Electro-sensitive protective devices (ESPD) with high level 59
C.4 Electro-sensitive protective devices (high level) with control function 60
C.5 Electro-sensitive protective device (ESPD) used as danger area protection 61
C.6 Active-opto-electric protective devices (laser scanner) 61

Annex D (normative) Requirements for two-hand control devices 62

D.1 Two-hand control devices (normal level) 62
D.2 Two-hand control devices (high level) 62

Annex E (normative) Requirements for hold-to-run control devices 64

E.1 Hold-to-run control devices (stop function, Figure E.1, illustration of the principle for pneumatic systems) 64
E.2 Hold-to-run control devices (reverse function, Figure E.2, illustration of the principle for pneumatic systems) 64

Annex F (normative) Requirements for pressure sensitive mats (PSM) and floors (PSF) 65

Annex G (normative) Requirements for controls for mould closing 66

G.1 Power interlocking system 66
G.2 Control systems category 1 of EN ISO 13849-1 67

Annex H (normative) Requirements for two-fault safety machine control systems 68

Annex I (normative) Control measures for the suspension of safeguards relating to integrated manufacturing systems 70

Annex J (normative) Requirements for control guards (interlocking guard with start function) 72

Annex K (normative) Temperatures of burn threshold 73

Annex L (normative) Noise test code for footwear moulding machines 74

L.1 Scope 74
L.2 Definitions 74
L.2.1 Material 74
L.2.2 Processing temperature 74
L.2.3 Test cycle 74
L.2.4 Operator standing area (operating area) 74
L.3 Description of machinery family 74
L.4 Measurement of A-weighted sound power level 74
L.5 Measurement of A-weighted emission sound pressure level 75
L.5.1 Position of microphone for determination of A-weighted emission sound pressure level at the workstation 75
L.6 Operating conditions 75
L.7 Measurement uncertainties 75
L.8 Documentation 75

Annex M (normative) Important considerations relating to integrated manufacturing systems 77

M.1 Project organisation 77
M.2 Application of a safety strategy 77
M.3 Risk assessment 77
M.4 Requirements for documentation 77
M.5 Starting 78
M.6 Emergency stop 78

Annex ZA (informative) Relationship between this European Standard and the essential requirements of EU Directive 98/37/EC 80

Annex ZB (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 2006/42/EC 81

Bibliography 82