# ISO 28927-4:2010-12 (E)

## Hand-held portable power tools - Test methods for evaluation of vibration emission - Part 4: Straight grinders

## Contents

Page


Foreword ..... iv

Introduction ..... vi

1 Scope ..... 1

2 Normative references ..... 1

3 Terms, definitions and symbols ..... 2
3.1 Terms and definitions ..... 2
3.2 Symbols ..... 2

4 Basic standards and vibration test codes ..... 3

5 Description of the family of machines ..... 3

6 Characterization of vibration ..... 4
6.1 Direction of measurement ..... 4
6.2 Location of measurements ..... 4
6.3 Magnitude of vibration ..... 5
6.4 Combination of vibration directions ..... 5

7 Instrumentation requirements ..... 5
7.1 General ..... 5
7.2 Mounting of transducers ..... 5
7.3 Frequency-weighting filter ..... 6
7.4 Integration time ..... 6
7.5 Auxiliary equipment ..... 6
7.6 Calibration ..... 6

8 Testing and operating conditions of the machinery ..... 6
8.1 General ..... 6
8.2 Operating conditions ..... 7
8.3 Other quantities to be specified ..... 7
8.4 Attached equipment, work piece and task ..... 7
8.5 Operator ..... 10

9 Measurement procedure and validity ..... 10
9.1 Reported vibration values ..... 10
9.2 Declaration and verification of the vibration emission value ..... 11

10 Measurement report ..... 11

Annex A (informative) Model test report for vibration emission of straight grinders ..... 13

Annex B (normative) Determination of uncertainty ..... 15

Annex C (normative) Design of test wheel ..... 17

Bibliography ..... 23