ISO 22002-1:2025-07 (E)

Prerequisite programmes on food safety - Part 1: Food manufacturing

Contents

Page

Foreword v

Introduction vi

1 Scope 1

2 Normative references 1

3 Termsanddefinitions 1

4 Construction and layout of buildings 1
4.1 Boundaries of the site/facility 1
4.2 Environment 2
4.3 Construction and layout 2

5 Design and layout of facilities and workspaces 2
5.1 General 2
5.2 Internal structures and fittings 2
5.3 Location of equipment 2
5.4 Storage of food, packaging materials, ingredients and non-food chemicals 2

6 Utilities 2
6.1 General 2
6.2 Water, ice and steam 2
6.3 Air and ventilation 2
6.4 Compressed air and other gases 3
6.5 Light 3
6.6 Boiler chemicals 3

7 Pest control 3
7.1 General 3
7.2 Pest control programmes 3
7.3 Preventing access 3
7.4 Harbourage and infestations 3
7.5 Monitoring and detection 3
7.6 Control and eradication 3

8 Waste, FLW management and recycling 3
8.1 General 3
8.2 Recycling and/or reuse of materials 3
8.3 Waste containers 4

9 Equipment suitability and maintenance 4
9.1 General 4
9.2 Equipment capability 4
9.3 Maintenance 4

10 Management of purchased materials 4

11 Storage, including warehousing, and transport 4
11.1 Storage and warehousing 4
11.2 Dispatch 4

11.3 Transport 4

12 Measures for prevention of contamination 4
12.1 General 4
12.2 Microbiological contamination 4
12.3 Allergen control 5
12.4 Physical contamination 5
12.5 Chemical contamination 6

13 Cleaning and disinfection 6
13.1 General 6

13.2 Cleaning agents and tools 6
13.3 Cleaning and disinfection programmes 6
13.4 Cleaning in place (CIP) systems 6

14 Personal hygiene and employee facilities 6
14.1 General 6
14.2 Hygiene facilities 7
14.3 Designated eating areas 7
14.4 Workwear and protective clothing 7
14.5 Health status 7
14.6 Personnel cleanliness 7
14.7 Personnel behaviour 7
14.8 Visitors and external providers 7

15 Product and consumer information 7

16 Food defence and food fraud 7
16.1 General 7
16.2 Food defence 7
16.3 Food fraud prevention 7

17 Rework 7
17.1 General 7
17.2 Storage, identification and traceability 8
17.3 Rework usage 8

Bibliography 9