

DIN EN ISO 6540:2021-06 (E)

Maize - Determination of moisture content (on milled grains and on whole grains) (ISO 6540:2021)

Contents	Page
European foreword	4
Foreword	5
Introduction	6
1 Scope	7
2 Normative references	7
3 Terms and definitions	7
4 Reference method	7
4.1 Principle	7
4.2 Apparatus	7
4.3 Sampling	8
4.4 Preparation of the test sample	8
4.4.1 Products not requiring to be ground	8
4.4.2 Products requiring to be ground	9
4.5 Procedure	9
4.5.1 Number of determinations	9
4.5.2 Test portion	9
4.5.3 Drying	10
4.5.4 Weighing	10
4.6 Expression of results	10
4.7 Precision	11
4.7.1 Interlaboratory test	11
4.7.2 Repeatability	11
4.7.3 Reproducibility	11
4.7.4 Comparison of two groups of measurements in a laboratory	11
4.7.5 Comparison of two groups of measurements in two laboratories	11
4.7.6 Uncertainty	12
4.7.7 Comparison with the absolute method	12
4.8 Notes on procedure	12
4.9 Test report	12
5 Routine method on whole grains	13
5.1 Principle	13
5.2 Apparatus	14
5.3 Sampling	14
5.4 Procedure	14
5.4.1 Test portion	14
5.4.2 Drying	14
5.4.3 Number of determinations	14
5.5 Expression of results	15
5.5.1 Method of calculation and formulae	15
5.5.2 Repeatability	15
5.5.3 Reproducibility	15
5.5.4 Comparison of two groups of measurements in a laboratory	15
5.5.5 Comparison of two groups of measurements in two laboratories	16
5.5.6 Application of fidelity limits	16
5.6 Remark	16
5.7 Test report	16

Annex A (informative) Absolute method	17
Annex B (informative) Interlaboratory test results	24
Annex C (informative) Application of fidelity data for the whole grains method	30
Bibliography	31