

ISO 6565:2015-12 (E)

Tobacco and tobacco products - Draw resistance of cigarettes and pressure drop of filter rods - Standard conditions and measurement

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Test conditions	2
4.1	Test conditions common to cigarettes and filter rods	2
4.1.1	General	2
4.1.2	Air flow	2
4.1.3	Position	3
4.2	Conditions particular to cigarettes -- Insertion of the test piece	3
4.3	Conditions particular to filter rods -- Encapsulation	3
5	Instrument calibration	3
6	Procedure	3
6.1	Conditions common to vacuum and pressure instruments	3
6.2	Conditions particular to vacuum instruments	3
6.3	Conditions particular to pressure instruments (for filter rods only)	4
7	Expression of results	4
8	Precision	4
8.1	Interlaboratory test	4
8.2	Repeatability	4
8.3	Reproducibility	5
9	Test report	5
Annex A (normative) Calibration of pressure drop transfer standards		6
Annex B (informative) Results of an interlaboratory trial		14
Annex C (informative) Comparison of draw resistance or pressure drop measurement: Critical flow orifice instruments versus constant mass flow instruments		18
Bibliography		20