DIN EN 13732:2013-10 (E)

Food processing machinery - Bulk milk coolers on farms - Requirements for performance, safety and hygiene

Contents

Page

Foreword 4

Introduction 5

1 Scope 6

2 Normative references 7

3 Terms and definitions 8

4 List of significant hazards 12

5 Safety requirements and/or protective measures -- Performance 13
5.1 General 13
5.2 Mechanical hazards 13
5.3 Electrical hazards 14
5.4 Thermal hazards and hazards generated by materials and substances used 14
5.5 Hygiene 14
5.6 Ergonomics 19
5.7 Provisions for maintenance 20
5.8 Other general requirements for tanks 20
5.9 Additional requirements for special tanks - Ice bank tanks 22

6 Verification and tests 23

7 Information for use 26
7.1 General 26
7.2 Warning signs 26
7.3 Instruction handbook for the user 27
7.4 Instructions check list 28
7.5 Installation and maintenance instructions 29
7.6 Dismantling instructions 30
7.7 Minimum marking 30

Annex A (normative) Noise test code (Grade 2 of accuracy) 32

A.1 General 32
A.2 Emission sound pressure level determination 32
A.3 Mounting conditions 32
A.4 Operating conditions 33
A.5 Measurement uncertainties 33
A.6 Information to be recorded 33
A.7 Information to be reported 34
A.8 Declaration and verification of the noise emission values 34

Annex B (normative) Electrical requirements for bulk milk coolers according to EN 60204-1:2006 ...36

B.1 Safety requirements related to electromagnetic phenomena 36
B.2 Protection against electric shock 36
B.3 Ambient air temperature 36
B.4 Supply disconnecting device 36

B.5 Power circuits ... 36
B.6 Overload protection of motors ... 36
B.7 Control circuit supply ... 37
B.8 Emergency stop devices ... 37
B.9 Degrees of protection ... 37
B.10 Markings of control equipment ... 37

Annex C (normative) Electrical requirements for bulk milk coolers according to EN 60335-1:2002 ... 38

C.1 General ... 38
C.2 Normal operation ... 38
C.3 General conditions for the tests ... 38
C.4 Classification ... 38
C.5 Input and current ... 38
C.6 Heating ... 39
C.7 Leakage current and electric strength at operating temperature ... 39
C.8 Moisture resistance ... 40
C.9 Abnormal operation ... 40
C.10 Stability and mechanical hazards ... 42
C.11 Mechanical strength ... 42
C.12 Supply connection and external flexible cords ... 42
C.13 Provision for earthing ... 43
C.14 Creepage distances, clearances and solid insulation ... 43
C.15 Resistance to heat and fire ... 43

Annex D (normative) Test for cooling, thermal insulation, mixing tests ... 44

D.1 General ... 44
D.2 Performance tests ... 45

Annex E (normative) Test for cleanability and cleaning performance ... 57

E.1 Introduction ... 57
E.2 Definitions and steps for the test ... 57
E.3 Installation of the tank to be tested ... 58
E.4 Preparation of soiling milk (solution A) ... 58
E.5 Soiling of the tank ... 59
E.6 Automatic cleaning of the tank ... 59
E.7 Tank rest phase ... 60
E.8 Visual assessment of internal tank surfaces and equipment ... 60
E.9 Taking method for bacteriological examinations ... 60
E.10 Visual assessment of internal tank surfaces and equipment ... 62
E.11 Bacteriological examination ... 62
E.12 Chemical examination ... 63
E.13 Interpretation of results ... 64

Annex F (normative) Sampling methods for milk mixing tests ... 65

Annex G (normative) Equipment and installation for the tests for cleanability and cleaning performance required in Annex E ... 66

G.1 Equipment and installation for the examination dealing with the tank outlet ... 66
G.2 Equipment and installation for the examination dealing with the internal tank surfaces and equipment ... 67

Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 2006/42/CE ... 71

Bibliography ... 72