

ISO 11137-1:2006-04 (E)

Sterilization of health care products - Radiation - Part 1: Requirements for development, validation and routine control of a sterilization process for medical devices

Contents

	Page
Foreword	iv
Introduction	v
1 Scope	1
2 Normative references	2
3 Terms and definitions	2
4 Quality management system elements	8
4.1 Documentation	8
4.2 Management responsibility	9
4.3 Product realization	9
4.4 Measurement, analysis and improvement -- Control of nonconforming product	9
5 Sterilizing agent characterization	9
5.1 Sterilizing agent	9
5.2 Microbicidal effectiveness	9
5.3 Material effects	9
5.4 Environmental considerations	10
6 Process and equipment characterization	10
6.1 Process	10
6.2 Equipment	10
7 Product definition	11
8 Process definition	12
8.1 Establishing the maximum acceptable dose	12
8.2 Establishing the sterilization dose	12
8.3 Specifying the maximum acceptable dose and the sterilization dose	13
8.4 Transference of maximum acceptable, verification or sterilization dose between radiation sources	13
9 Validation	14
9.1 Installation qualification	14
9.2 Operational qualification	14
9.3 Performance qualification	15
9.4 Review and approval of validation	15
10 Routine monitoring and control	16
11 Product release from sterilization	17
12 Maintaining process effectiveness	17
12.1 Demonstration of continued effectiveness	17
12.2 Recalibration	20
12.3 Maintenance of equipment	20

12.4	Requalification of equipment	20
12.5	Assessment of change	20
Annex A (informative) Guidance		21
Bibliography		36