ISO/TS 4452:2025-11 (E)

Specification and demonstration of system reliability of single-use drug delivery systems

Contents

Page

Foreword iv

Introduction v

1 Scope 1

2 Normative references 1

3 Terms and definitions 2

4 Specification of system reliability and capability 3
4.1 General 3
4.2 Reliability level 3
4.3 Reliability level matrix 3

5 Requirements for demonstration of system reliability 5
5.1 General 5
5.2 Reliability levels 1, 2 and 3 5
5.3 Reliability levels 4 and 5 5

6 Design verification 5
6.1 General 5
6.2 Establishing conditions 6
6.3 Environmental and physical conditions 6
6.4 Combining conditions for testing 6
6.4.1 General 6
6.4.2 Sequential preconditioning 6
6.4.3 Simultaneous conditioning 7
6.4.4 Sequential and simultaneous conditioning 7

7 Maintaining system reliability 7

Annex A (informative) Example of a fault tree for a fictional mechanism 9

Annex B (informative) Q&A to provide context to the development of this document 12

Bibliography 15