

ISO 8637-1:2024-05 (E)

Extracorporeal systems for blood purification - Part 1: Haemodialysers, haemodiafilters, haemofilters and haemoconcentrators

Contents

Page

- Foreword..... v
- Introduction..... vi
- 1 Scope..... 1
- 2 Normative references..... 1
- 3 Terms and definitions..... 2
- 4 Requirements..... 5
 - 4.1 Biological safety and haemocompatibility..... 5
 - 4.2 Sterility..... 5
 - 4.3 Non-pyrogenicity..... 5
 - 4.4 Mechanical characteristics..... 6
 - 4.4.1 Structural integrity..... 6
 - 4.4.2 Blood compartment integrity..... 6
 - 4.4.3 Blood compartment connectors of haemodialysers, haemodiafilters and haemofilters..... 6
 - 4.4.4 Dialysis fluid compartment connectors of haemodialysers and haemodiafilters..... 7
 - 4.4.5 Filtrate connectors of haemofilters..... 8
 - 4.4.6 Blood and filtrate connectors of haemoconcentrators..... 8
 - 4.5 Performance characteristics..... 9
 - 4.5.1 Solute clearance for haemodialysers and haemodiafilters..... 9
 - 4.5.2 Sieving coefficients for haemodialysers, haemodiafilters, haemofilters and haemoconcentrators..... 9
 - 4.5.3 Ultrafiltration rate..... 9
 - 4.5.4 Ultrafiltration coefficient..... 9
 - 4.5.5 Blood compartment volume..... 9
 - 4.5.6 Blood compartment pressure drop..... 10
 - 4.5.7 Endotoxin transfer of haemodialysers and haemodiafilters..... 10
 - 4.6 Expiry date..... 10
- 5 Test methods..... 10
 - 5.1 General..... 10
 - 5.2 Biological safety and haemocompatibility..... 11
 - 5.3 Sterility..... 11
 - 5.4 Non-pyrogenicity..... 11
 - 5.5 Mechanical characteristics..... 11
 - 5.5.1 Structural integrity..... 11
 - 5.5.2 Blood compartment integrity..... 12
 - 5.5.3 Connectors..... 12
 - 5.6 Performance characteristics..... 16
 - 5.6.1 Solute clearance of haemodialysers and haemodiafilters..... 16
 - 5.6.2 Sieving coefficient of haemodialysers, haemodiafilters, haemofilters and haemoconcentrators..... 19
 - 5.6.3 Ultrafiltration rate..... 21
 - 5.6.4 Ultrafiltration coefficient..... 21
 - 5.6.5 Blood compartment volume..... 21
 - 5.6.6 Blood compartment pressure drop..... 22
 - 5.6.7 Endotoxin transfer of haemodialysers and haemodiafilters..... 22
- 6 Expiry date..... 22

7	Labelling	22
7.1	Labelling on the device.....	22
7.2	Labelling on unit containers.....	23
7.3	Labelling on the outer containers.....	23
7.4	Information to be given in the accompanying documentation	24
8	Packaging	26
Annex A (informative) Endotoxin transfer assessment		27
Bibliography		30