DIN EN ISO 11608-3:2024-01 (E)

Needle-based injection systems for medical use - Requirements and test methods - Part 3: Containers and integrated fluid paths (ISO 11608-3:2022, Corrected version 2023-01)

Contents

Page

Euroean foreword ... **3**

Foreword ... **4**

Introduction ... **5**

1 Scope ... **6**

2 Normative references ... **6**

3 Terms and definitions ... **7**

4 Requirements ... **8**

4.1 General ... 8

4.2 Container integrity ... 9

4.2.1 Container Closure Integrity (CCI) ... 9

4.2.2 Resealability — All multi-dose cartridges or reservoirs with discs ... 9

4.2.3 Fragmentation (disc coring) – cartridges or reservoirs with discs ... 9

4.3 Cannula requirements (as part of the fluid path) ... 10

4.3.1 Rigid needles ... 10

4.3.2 Soft cannulas ... 10

4.4 Fluid line connections ... 10

4.5 Medicinal product compatibility ... 10

4.5.1 General ... 10

4.5.2 Medicinal product compatibility with reservoir and integrated fluid path materials ... 11

4.5.3 Reservoir and integrated fluid path particulate matter ... 11

4.5.4 Reservoir and fluid path pyrogenicity ... 11

4.5.5 Reservoir and integrated fluid path leachables ... 12

4.5.6 Sterilization of the reservoir and/or integrated fluid path ... 12

4.6 Medicinal product leakage ... 13

5 Test methods ... **13**

5.1 Resealability for multi-dose cartridges or reservoirs ... 13

5.2 Fragmentation (disc coring) – cartridges or reservoirs ... 14

5.3 Sub-visible particulates ... 15

5.4 Visible particulates ... 15

6 Information supplied with the container ... **15**

6.1 General ... 15

6.2 Marking on the unit packaging ... 15

Annex A (informative) **Medicinal product compatibility references – Requirements, guidance, standards or compendia material** ... **16**

Annex B (informative) **Historical references to previous editions** ... **19**

Annex C (informative) **Theoretical support for resealability requirements** ... **22**

Annex D (informative) **Reservoir and integrated fluid path leachables** ... **25**

Annex E (informative) **Medicinal product compatibility** ... **27**

Annex F (informative) **Primary container closure as compared to reservoir and fluid path** ... **29**

Bibliography ... **32**