

# ISO 24166-2:2022-08 (E)

## Snap-on bottles for metering pumps - Part 2: Moulded glass

---

<b>Contents</b>		<b>Page</b>
Foreword .....		iv
Introduction .....		v
1	Scope .....	1
2	Normative references .....	1
3	Terms and definitions .....	1
4	Symbols .....	3
5	Dimensions .....	4
5.1	General .....	4
5.2	Bottles without sealing ring .....	4
5.3	Bottles with sealing ring .....	5
6	Material .....	7
7	Requirements .....	7
7.1	General requirements .....	7
7.2	Physical requirements .....	7
7.2.1	Vertical Force .....	7
7.2.2	Particulate contaminations .....	8
7.3	Chemical requirements .....	8
7.4	Sterilization .....	8
8	Marking of the bottle .....	8
9	Packaging options .....	8
9.1	General packaging requirements .....	8
9.2	Packaging for nonsterile glass bottles .....	9
9.3	Ready to sterilize or sterile glass bottles .....	9
Annex A (informative) Snap-on considerations .....		10
Annex B (informative) Tightness test .....		12
Annex C (informative) Inner depth measuring .....		13
Annex D (informative) Vertical force measurement test method .....		14
Annex E (informative) Example of a packaging configuration .....		16
Bibliography .....		17