

DIN EN 14683:2019-10 (E)

Medical face masks - Requirements and test methods (includes Amendment :2019)

Contents		Page
European foreword		4
Introduction		5
1 Scope		6
2 Normative references		6
3 Terms and definitions		6
4 Classification		8
5 Requirements		8
5.1 General		8
5.1.1 Materials and construction		8
5.1.2 Design		8
5.2 Performance requirements		8
5.2.1 General		8
5.2.2 Bacterial filtration efficiency (BFE)		8
5.2.3 Breathability		8
5.2.4 Splash resistance		8
5.2.5 Microbial cleanliness (Bioburden)		9
5.2.6 Biocompatibility		9
5.2.7 Summary of performance requirements		9
6 Marking, labelling and packaging		9
Annex A (informative) Information for users		11
Annex B (normative) Method for in vitro determination of bacterial filtration efficiency (BFE)		12
B.1 General		12
B.2 Principle		12
B.3 Reagents and materials		12
B.3.1 General		12
B.3.2 Tryptic soy agar		12
B.3.3 Tryptic soy broth		12
B.3.4 Peptone water		13
B.3.5 Culture of <i>Staphylococcus aureus</i> ATCC 6538, growing on tryptic soy agar slants		13
B.4 Test apparatus		13
B.4.1 Six stage cascade impactor, the arrangement is specified in Table B.1		13
B.4.2 Nebulizer, capable of delivering particles with a mean size of $(3,0 \pm 0,3)$ μ m when in contact with the cascade impactor		13
B.4.3 Aerosol chamber, glass, 600 mm long and 80 mm in external diameter		13
B.4.4 Flow meters, capable of measuring a flow rate of 28,3 l/min		13
B.4.5 Pressure gauge, capable of measuring a pressure of 35 kPa to an accuracy of ± 1 kPa		13
B.4.6 Erlenmeyer flasks, 250 ml and 500 ml capacity		13
B.4.7 Peristaltic or syringe pump, capable of delivering 0,01 ml/min		13
B.4.8 Vacuum pump, capable of maintaining a flow rate of 57 l/min		13
B.5 Test specimens		13
B.6 Preparation of bacterial challenge		13
B.7 Procedure		14

B.8	Calculation of bacterial filtration efficiency (BFE)	15
B.9	Test report	16
Annex C (normative) Method for determination of breathability (differential pressure)		18
C.1	Principle	18
C.2	Test apparatus	19
C.2.1	Mass flow meter(s) capable of measuring an airflow of 8 l/min	19
C.2.2	Manometer, a differential manometer (water or digital). Individual manometers can also be used. M1 is for the upstream pressure measurement and M2 is for the downstream pressure measurement	19
C.2.3	Electric vacuum pump including a pressure buffer tank	19
C.2.4	Valve permitting the adjustment of the flow rate	19
C.2.5	Sample holder	19
C.3	Test specimens	19
C.4	Procedure	20
C.5	Calculation of differential pressure	20
C.6	Test report	20
Annex D (informative) Microbial cleanliness		21
D.1	Sampling	21
D.2	Testing	21
Annex ZA (informative) Relationship between this European Standard and the essential requirements of Directive 93/42/EEC [1993 OJ L 169] aimed to be covered		22
Bibliography		23