ISO 18250-1:2018-12 (E)

Medical devices - Connectors for reservoir delivery systems for healthcare applications - Part 1: General requ irements and common test methods

Contents

Page

Foreword iv

Introduction vi

1 *Scope 1

2 Normative references 2

3 Termsanddefinitions 2

4 Materials used for reservoirconnectors 4
4.1 *General 4
4.2 Alternative test methods 4

5 *Requirements for reservoirconnectorsforspecificapplications 4
5.1 *Reservoir connector incompatibility 4
5.2 Enteral applications 5
5.3 Neural applications 5
5.4 Intravascular applications 5
5.5 Citrate-based anticoagulant solution for apheresis applications 5

7 *Performance requirements 5
7.1 Leakage 5
7.1.1 Positive-pressure liquid leakage 5
7.1.2 Sub atmospheric pressure air leakage 6
7.2 Stress-cracking 6
7.3 Resistance to separation from axial load 6
7.4 Resistance to separation from unscrewing 6
7.5 Resistance to overriding 6
7.6 Disconnection by unscrewing for floating or rotating screw-thread locking connectors and locking connectors with fixed threads 6

Annex A (informative) Rationale and guidance 7

Annex B (normative) testmethods for demonstrating non-interconnectable characteristics 14

Annex C (normative) *Positive pressure liquid leakage testmethod 28

Annex D (normative) *Sub-atmospheric-pressure air leakage testmethod 31

Annex E (normative) *Stress cracking testmethod 35

Annex F (normative) *Resistance to separation from axial load testmethod 37

Annex G (normative) *Resistance to separation from unscrewing testmethod 39

Annex H (normative) *Resistance to overriding testmethod 41

Annex I (normative) *Disconnection by unscrewing testmethodforfloatingorrotating screw-thread locking connectors and locking connectorswithfixedthreads 43

Annex J (informative)*Modificationofthetestmethods to generate variable data for statistical analysis 45

Annex K (informative) Examples of medicaldevices on which reservoirconnectors may be used for each application category 48

Annex L (informative) Alternative mechanical testmethods 49

Bibliography 50

Terminology--Alphabeticalindexofdefinedterms 52