

ISO/TS 19930:2017-12 (E)

Guidance on aspects of a risk-based approach to assuring sterility of terminally sterilized, single-use health care product that is unable to withstand processing to achieve maximally a sterility assurance level of 10-6

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	2
3	Terms and definitions	2
4	Assurance of sterility and sterility assurance level (SAL)	6
5	Management responsibility	9
6	Compatibility of product with a sterilization process	10
6.1	Requirements in sterilization standards	10
6.2	Selecting and assessing materials and product	10
7	Strategies to achieve a maximal SAL of 10-6	11
8	Considerations if a maximal SAL of 10-6 cannot be achieved	14
8.1	General	14
8.2	Risk management considerations	15
8.3	Risk management output	16
9	Label claims	17
10	Establishing the sterilization process	18
11	Specific considerations for validation, routine monitoring and control, and product release from sterilization	18
12	Assessment of change	19
Annex A (informative)	Illustration of the sequence of activities in selecting and justifying an alternative SAL	21
Bibliography		22