ISO 11138-1:2017-03 (E)

Sterilization of health care products - Biological indicators - Part 1: General requirements

Contents

Page

Foreword iv

Introduction v

1 Scope 1

2 Normative references 1

3 Termsanddefinitions 1

4 General manufacturing requirements 4
4.1 Manufacturing controls 4
4.1.1 Quality management systems 4
4.1.2 Traceability 4
4.1.3 Finished product requirements 4
4.1.4 Personnel 4
4.2 Test organism 4
4.2.1 Strain 4
4.2.2 Originating inoculum for suspension 5
4.2.3 Test organism count 5
4.3 Information to be provided by the manufacturer (labelling) 5
4.4 Storage and transport 6

5 Specificmanufacturingrequirements 7
5.1 Suspensions 7
5.2 Carrier, primary and secondary packaging 7
5.3 Inoculated carrier 7
5.4 Biological indicators 8
5.5 Self-contained biological indicators 8

6 Determination of population and resistance 8
6.1 General resistance requirements 8
6.2 Test organism 8
6.3 Population of test organisms 8
6.4 Resistance characteristics 9
6.5 Test conditions 9

7 Culture conditions 10
7.1 Incubator 10
7.2 Growth medium 10
7.3 Incubation 10
7.4 Software validation 11
7.5 Incubation time using detection system 11

Annex A (normative) Determination of viable count 12

Annex B (normative) Determination of growth inhibition by carriers and primary packaging materials exposed to sterilization processes 14

Annex C (normative) D value determination by survivor curve method 17

Annex D (normative) D value determination by fraction negative method 21

Annex E (normative) Survival-kill response characteristics 37

Annex F (informative) Relationship between components of biological indicators 39

Bibliography 40