

# ISO 18746:2016-08 (E)

## Traditional Chinese medicine - Sterile intradermal acupuncture needles for single use

<b>Contents</b>		<b>Page</b>
Foreword .....		iv
Introduction .....		v
1	Scope .....	1
2	Normative references .....	1
3	Terms and definitions .....	1
4	Structure and dimension of intradermal acupuncture needles .....	2
4.1	Size designation .....	2
4.2	Structure and dimension of intradermal granule type needle .....	3
4.2.1	Structure of intradermal granule type needle .....	3
4.2.2	Dimension of intradermal granule type needle .....	3
4.3	Structure and dimension of intradermal thumbtack type needle .....	4
4.3.1	Structure of intradermal thumbtack type needle .....	4
4.3.2	Dimension of intradermal thumbtack type needle .....	4
5	Materials .....	5
5.1	General .....	5
5.2	Body of intradermal acupuncture needle .....	5
6	Performance requirements .....	5
6.1	Appearance and cleanliness .....	5
6.2	Drawing strength .....	5
6.3	Hardness of the needle body .....	6
6.4	Intensity and puncture performance of the needle tip .....	6
6.5	Sterility .....	6
7	Packing and identification .....	6
7.1	Primary packaging .....	6
7.1.1	Packing method .....	6
7.1.2	Identification .....	6
7.2	Secondary packaging .....	7
7.2.1	Packing method .....	7
7.2.2	Identification .....	7
Bibliography .....		8