

DIN EN ISO 7864:2016-12 (E)

Sterile hypodermic needles for single use - Requirements and test methods (ISO 7864:2016)

Contents

Page

| | |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|
| European foreword | 3 |
| Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 93/42/EEC [OJ L 169] aimed to be covered | 5 |
| Foreword | 7 |
| Introduction | 8 |
| 1 Scope | 9 |
| 2 Normative references | 9 |
| 3 Terms and definitions | 9 |
| 4 Requirements | 10 |
| 4.1 General | 10 |
| 4.2 Statistics and reproducibility of test methods | 10 |
| 4.3 Cleanliness | 10 |
| 4.4 Limits for acidity or alkalinity | 10 |
| 4.5 Limits for extractable metals | 10 |
| 4.6 Size designation | 11 |
| 4.6.1 Tubular needle designation | 11 |
| 4.6.2 Tapered needle designation | 11 |
| 4.7 Colour coding | 12 |
| 4.8 Needle hub | 12 |
| 4.8.1 Conical fitting | 12 |
| 4.8.2 Colour of hub | 12 |
| 4.9 Needle cap | 12 |
| 4.10 Needle tube | 13 |
| 4.10.1 General | 13 |
| 4.10.2 Tolerances on length | 13 |
| 4.10.3 Freedom from defects | 14 |
| 4.10.4 Lubricant | 14 |
| 4.11 Needle point | 14 |
| 4.12 Bond between hub and needle tube | 15 |
| 4.13 Patency of lumen | 16 |
| 4.14 Sharps injury protection | 17 |
| 4.15 Sterility and biocompatibility | 17 |
| 4.15.1 Sterility | 17 |
| 4.15.2 Biocompatibility | 17 |
| 5 Packaging | 17 |
| 5.1 Unit packaging | 17 |
| 5.2 User packaging | 18 |
| 6 Information supplied by the manufacturer | 18 |
| 6.1 General | 18 |
| 6.2 Unit packaging | 18 |
| 6.3 User packaging | 18 |
| 6.4 Storage container | 19 |
| 6.5 Transport wrapping | 20 |
| Annex A (normative) Method for preparation of extracts | 21 |
| Annex B (informative) Fragmentation test for medical needles | 22 |
| Annex C (informative) Determination of flow rate through the needle | 23 |
| Annex D (informative) Test method for measuring the penetration force and drag force for needles | 26 |
| Annex E (informative) Needle bonding strength test method | 30 |
| Bibliography | 32 |