

ISO 4074:2015-10 (E)

Natural rubber latex male condoms - Requirements and test methods

Contents		Page
Foreword		v
Introduction		vii
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Quality verification	3
5	Lot size	3
6	Biocompatibility	4
7	Microbial contamination	4
8	Product claims	4
9	Design	4
9.1	Integral bead	4
9.2	Lubrication	4
9.3	Dimensions	5
9.3.1	Length	5
9.3.2	Width	5
9.3.3	Thickness	5
10	Bursting volume and pressure	5
11	Stability and shelf life	6
11.1	General	6
11.2	Minimum stability requirements	6
11.3	Procedure for determining shelf life by real-time stability studies	7
11.4	Estimating shelf life based upon accelerated stability studies	7
12	Freedom from holes	7
13	Visible defects	8
14	Package integrity of individual container	8
15	Packaging and labelling	8
15.1	Packaging	8
15.2	Labelling	8
15.2.1	General	8
15.2.2	Symbols	8
15.2.3	Individual container	8
15.2.4	Consumer package	9
15.2.5	Condoms not distributed in consumer packages	11
15.3	Inspection	11

16	Test report	11
Annex A (normative)	Sampling plans intended for assessing compliance of a continuing series of lots of sufficient number to allow the switching rule to be applied	12
Annex B (informative)	Sampling plans intended for assessing compliance of isolated lots	14
Annex C (normative)	Determination of total lubricant for condoms in individual containers	16
Annex D (normative)	Determination of length	20
Annex E (normative)	Determination of width	22
Annex F (normative)	Determination of thickness	23
Annex G (informative)	Determination of microbial contamination	26
Annex H (normative)	Determination of bursting volume and pressure	31
Annex I (normative)	Oven treatment for condoms	33
Annex J (informative)	Determination of force and elongation at break of test pieces of condoms.³⁴	
Annex K (normative)	Determination of shelf life by real-time stability studies	37
Annex L (informative)	Guidance on conducting and analysing accelerated ageing studies	40
Annex M (normative)	Testing for holes	42
Annex N (normative)	Testing for package integrity	48
Annex O (informative)	Calibration of air inflation equipment for determination of bursting volume and pressure	50
Annex P (informative)	Recommendations for testing condoms that fall outside of the size ranges specified in ISO 4074	54
Bibliography		56