DIN EN ISO 11070:2015-03 (E)

Sterile single-use intravascular introducers, dilators and guidewires (ISO 11070:2014)

Contents

Page

Foreword 4

Introduction 5

1 Scope 6

2 Normative references 6

3 Termsanddefinitions 6

4 General requirements 10
4.1 Sterilization 10
4.2 Biocompatibility 10
4.3 Surface 10
4.4 Corrosion resistance 10
4.5 Radio-detectability 10
4.6 Information to be supplied by the manufacturer 10

5 Additional requirements for introducer needles 11
5.1 General 11
5.2 Size designation 11
5.3 Needle point 11
5.4 Hub 11
5.5 Information to be supplied by the manufacturer 11

6 Additional requirements for introducer catheters 11
6.1 General 11
6.2 Tip 12
6.3 Peak tensile force 12
6.4 Hub 12
6.5 Size designation 12
6.6 Information to be supplied by the manufacturer 13

7 Additional requirements for sheath introducers 13
7.1 General 13
7.2 Size designation 13
7.3 Freedom from leakage from sheath introducer 13
7.4 Freedom from leakage through haemostasis valve 13
7.5 Hub 13
7.6 Peak tensile force 13
7.7 Information to be supplied by the manufacturer 13

8 Additional requirements for guidewires 13
8.1 General 13
8.2 Size designation 14
8.3 Safety wire 14
8.4 Fracture test 14
8.5 Flexing test 14
8.6 Peak tensile force of guidewire 14
8.7 Information to be supplied by the manufacturer 15

9 Additional requirements for dilators 15

9.1 General 15
9.2 Size designation 15
9.3 Hub 15
9.4 Information to be supplied by the manufacturer 15

10 Additionalrequirementsforkitscontainingcombinationsofdevicesspecifiedin this International Standard 15

Annex A (informative) Guidance on materials and design 17

Annex B (normative) Test method for corrosion resistance 18

Annex C (normative) Method for determining peak tensile force of introducer catheters, sheath introducers, and dilators 19

Annex D (normative) Test method for liquid leakage from sheath introducers under pressure 21

Annex E (normative) Test method for liquid leakage through haemostasis valves of sheath introducers 22

Annex F (normative) Test method for fracture of guidewires 23

Annex G (normative)Testmethodforresistanceofguidewirestodamagebyflexing 26

Annex H (normative) Method for determining peak tensile force of guidewires 28

Annex I (normative) Determination of strength of union of needle hub and needle 30

Bibliography 31