

ISO 11137-2:2013-06 (E)

Sterilization of health care products - Radiation - Part 2: Establishing the sterilization dose

Contents	Page
Foreword	v
Introduction	vi
1 Scope	1
2 Normative references	1
3 Terms, definitions, and abbreviated terms	1
3.1 Terms and definitions	1
3.2 Abbreviated terms	3
4 Definition and maintenance of product families for dose setting, dose substantiation, and sterilization dose auditing	4
4.1 General	4
4.2 Defining product families	4
4.3 Designation of product to represent a product family for performance of a verification dose experiment or sterilization dose audit	5
4.4 Maintaining product families	6
4.5 Effect of failure of establishment of sterilization dose or of a sterilization dose audit on a product family	7
5 Selection and testing of product for establishing the sterilization dose	7
5.1 Nature of product	7
5.2 Sample item portion (SIP)	8
5.3 Manner of sampling	9
5.4 Microbiological testing	9
5.5 Irradiation	9
6 Methods of dose establishment	9
7 Method 1: dose setting using bioburden information	10
7.1 Rationale	10
7.2 Procedure for Method 1 for product with an average bioburden greater than or equal to 1,0 for multiple production batches	11
7.3 Procedure for Method 1 for product with an average bioburden greater than or equal to 1,0 for a single production batch	17
7.4 Procedure for Method 1 for product with an average bioburden in the range 0,1 to 0,9 for multiple or single production batches	19
8 Method 2: Dose setting using fraction positive information from incremental dosing to determine an extrapolation factor	20
8.1 Rationale	20
8.2 Procedure for Method 2A	21
8.3 Procedure for Method 2B	24
9 Method VDmax -- Substantiation of 25 kGy or 15 kGy as the sterilization dose	28
9.1 Rationale	28
9.2 Procedure for Method VDmax25 for multiple production batches	29
9.3 Procedure for Method VDmax25 for a single production batch	34
9.4 Procedure for Method VDmax15 for multiple production batches	37

9.5	Procedure for Method VDmax15 for a single production batch	40
10	Sterilization dose audit	43
10.1	Purpose and frequency	43
10.2	Procedure for auditing a sterilization dose established using Method 1, Method 2A, or Method 2B	43
10.3	Procedure for auditing a sterilization dose substantiated using Method VDmax25 or Method VDmax15	46
10.4	Failure of a sterilization dose audit	52
11	Worked examples	52
11.1	Worked examples for Method 1	52
11.2	Worked examples for Method 2	54
11.3	Worked examples for Method VDmax	62
11.4	Worked example of a sterilization dose audit for a dose established using Method 1, the findings from which necessitated augmentation of the sterilization dose	64
11.5	Worked example of a sterilization dose audit for a dose established using Method 2A, the findings from which necessitated augmentation of the sterilization dose	64
11.6	Worked example of a sterilization dose audit for a sterilization dose substantiated using Method VDmax25	65
	Bibliography	67