

ISO 23409:2011-02 (E)

Male condoms - Requirements and test methods for condoms made from synthetic materials

Contents		Page
Foreword		iv
Introduction		v
1 Scope		1
2 Normative references		1
3 Terms and definitions		1
4 Quality verification		3
5 Lot size		4
6 Biocompatibility		4
7 Product claims		4
8 Design		4
9 Preclinical evaluation		5
10 Clinical (human use) investigations		6
11 Bursting volume and pressure		6
12 Freedom from holes		7
13 Stability and shelf-life		7
14 Visible defects		8
15 Package integrity for individual container		8
16 Packaging and labelling		8
17 Data sheet and test report		11
Annex A (normative) Sampling plans intended for assessing compliance of a continuing series of lots with sufficient number to allow the switching rules to be applied		12
Annex B (informative) Sampling plans that are intended for assessing the compliance of isolated lots		13
Annex C (normative) Determination of total lubricant for condoms in individual containers		14
Annex D (normative) Determination of length		16
Annex E (normative) Determination of width		18
Annex F (normative) Determination of thickness		19

Annex G (informative) Determination of barrier properties using the bacteriophage method	20
Annex H (normative) Determination of the bursting volume and pressure	24
Annex I (informative) Calibration of air inflation equipment for determination of burst volume and pressure	27
Annex J (normative) Testing for holes	31
Annex K (normative) Determination of shelf-life by real-time stability tests	36
Annex L (informative) Guidance on conducting and analysing ageing studies	38
Annex M (normative) Tests for individual container integrity	40
Annex N (informative) Oven treatment for condoms made from synthetic materials	42
Bibliography	43