DIN EN ISO 16924:2026-11 (E)

Natural gas fuelling stations - Liquefied natural gas (LNG) stations for fuelling road vehicles (ISO 16924:2026)

Contents

Page

Foreword ... **vii**

1 Scope ... **1**

2 Normative references ... **1**

3 Terms and definitions ... **3**

4 Abbreviated terms ... **10**

5 Risk management ... **11**
5.1 Risk assessment ... 11
5.1.1 General ... 11
5.1.2 Protection against overpressure ... 11
5.1.3 Static electricity ... 12
5.2 Fire protection ... 12
5.2.1 Fire protection measures ... 12
5.2.2 Fire fighting ... 13

6 General design provisions ... **13**
6.1 General ... 13
6.1.1 Design philosophy ... 13
6.1.2 Buildings and civil works ... 14
6.1.3 Installation and construction ... 15
6.2 Site layout ... 16
6.2.1 Separation distances ... 16
6.2.2 Traffic management ... 16
6.2.3 Security ... 16
6.2.4 Location of equipment ... 17
6.3 Environmental considerations ... 17
6.3.1 Noise attenuation ... 17
6.3.2 Prevention of venting of natural gas ... 17

7 Fuel supply to the fuelling station ... **18**
7.1 Application ... 18
7.2 Equipment compatibility ... 18
7.3 Unloading connector ... 18
7.4 Requirements for unloading ... 18
7.4.1 Personnel and supervision ... 18
7.4.2 Emergency stop systems (ESDs) ... 19
7.4.3 Unloading process conditions ... 20
7.4.4 Hose and connection requirements ... 20
7.4.5 Prevention of over-pressurization and overfilling ... 20
7.5 Prevention of back flow ... 21
7.6 Bleed connections ... 21
7.7 Draining of liquid from the liquefied natural gas (LNG) storage tank ... 21
7.8 Liquefied natural gas (LNG) tanker ... 21
7.8.1 Immobility ... 21
7.8.2 Turning off the engine ... 21
7.8.3 **Equalizing the potentials** ... 21

8 Storage ... **22**
8.1 Liquefied natural gas (LNG) storage ... 22
8.1.1 Design and construction ... 22

8.1.2 Safety requirements 24
8.1.3 Installation guidance 27
8.2 Compressed natural gas (CNG) storage 27

9 Pumps and compressors 28
9.1 General 28
9.1.1 The design requirement for safe operation 28
9.1.2 Vibration 28
9.1.3 Connection of liquefied natural gas (LNG) pumps to the LNG storage tank 28
9.1.4 Net positive suction head (NPSH) requirements 28
9.1.5 Vapour return 28
9.1.6 Protection against weather 28
9.1.7 Accessibility 28
9.2 Liquefied natural gas (LNG) centrifugal pump (including ancillaries) 28
9.2.1 General provisions 28
9.2.2 Liquid inlet to the centrifugal pump 29
9.2.3 Centrifugal pump design 29
9.2.4 Detection of shaft seal leak 29
9.2.5 Detection of cavitation 29
9.3 Liquefied natural gas (LNG) reciprocating pump for LCNG fuelling stations (including ancillaries) 29
9.3.1 General provisions 29
9.3.2 Liquid supplied to the reciprocating pump 30
9.3.3 Design 30
9.3.4 Pulsation 30
9.4 Commonalities for liquefied natural gas (LNG) centrifugal and reciprocating pumps 30
9.4.1 Suction line 30
9.4.2 Instrumentation 30
9.4.3 Markings of a pump 30
9.4.4 Instructions 31
9.5 Natural gas compressor 31

10 Dispensers 31
10.1 Liquefied natural gas (LNG) dispensers 31
10.1.1 General requirements 31
10.1.2 Breakaway system 33
10.1.3 Fuelling hoses 33
10.1.4 Fuelling nozzles 34
10.1.5 Dispenser enclosure 35
10.1.6 Other requirements 35
10.2 Compressed natural gas (CNG) dispensers 36

11 Vaporizers and heaters 36
11.1 Application 36
11.2 Design of vaporizers and heaters 37
11.3 Ambient air vaporizer 37
11.3.1 General 37
11.3.2 Defrosting 37
11.3.3 Aluminium vaporizers 38
11.4 Electric vaporizer or heater 38
11.5 Water bath vaporizer 38

12 Odorization 38
12.1 General requirements 38
12.2 High-pressure odorizer 38
12.3 Safety 39
12.4 Monitoring 39
12.5 Odorant 40
12.5.1 Dynamics of function 40

13 Pipework **40**
13.1 General 40
13.2 Pipework design 40
13.2.1 General 40
13.2.2 Overground pipework 41
13.2.3 Underground pipework 41
13.2.4 Pipework in ducts 41
13.2.5 Flexible connections 42

14 Electrical equipment and wiring **42**
14.1 General 42
14.2 Main considerations 42
14.2.1 Grounding 42
14.2.2 Lightning 42
14.2.3 Contact with live parts 42
14.2.4 Cables 42
14.2.5 Static electricity 43
14.3 Other considerations 43
14.3.1 Interface 43
14.3.2 Primary seal 43
14.3.3 Additional seal 43
14.3.4 Conduit seals 43
14.3.5 Detection vents 44

15 Instrumentation and control system **44**
15.1 General 44
15.2 Gas detectors 44
15.3 Flame detectors 44
15.4 Pressure gauges 44
15.5 Temperature sensors 44
15.6 Manual emergency shutdown devices 44
15.7 Uninterruptible power supply unit (UPS) 45

16 Emergency shutdown **45**
16.1 Application 45
16.2 Procedure 45
16.3 Activation 45
16.4 Emergency shut-down (ESD) action 46
16.5 Reset 46

17 Special configurations **46**
17.1 Movable liquefied natural gas (LNG) fuelling station 46
17.1.1 General requirements 46
17.1.2 Anchoring 46
17.1.3 Containment 47
17.1.4 Configurations 47
17.2 Mobile liquefied natural gas (LNG) fuelling station 47
17.2.1 General requirements 47
17.2.2 Anchoring 47
17.2.3 Containment 47
17.2.4 Design 47
17.2.5 Additional requirements for operation 48

18 Testing and commissioning **48**
18.1 Testing 48
18.1.1 Electrical testing 48
18.1.2 Pressure strength testing 48
18.1.3 Leak testing 49
18.2 Commissioning 49
18.2.1 General provisions 49
18.2.2 Purging 49

18.2.3 Functional testing 49
18.2.4 First filling of the liquefied natural gas (LNG) storage tank and other components 50

19 Operations 50
19.1 Liquefied natural gas (LNG) tanker unloading 50
19.2 Fuelling procedure 50
19.3 Safety signs 50
19.3.1 General on identification labels 50
19.3.2 Equipment marking 51
19.4 Equipment and pipework identification 52
19.5 Training 52
19.6 Installation and operating instructions 52
19.7 Emergency plan 53
19.8 Maintaining the emergency shutdown (ESD) 53

20 Inspection and maintenance 53
20.1 Inspection 53
20.1.1 General requirements 53
20.1.2 Inspection and testing of electrical systems 54
20.1.3 Inspection and re-testing of the safety relief valves 54
20.1.4 Safety and fire protection equipment 55
20.2 Maintenance 55
20.2.1 Preventive maintenance planning 55
20.2.2 Maintenance procedures 56
20.2.3 Maintenance safety 56
20.2.4 Draining of the liquefied natural gas (LNG) storage tank 56

Annex A (informative) **Examples of hazardous zones classification 57**

Annex B (normative) **Separation distances 61**

Annex C (informative) **Example flow diagram of a liquefied natural gas (LNG) fuelling station 65**

Annex D (informative) **Example flow diagram of a liquefied-to-compressed natural gas (LCNG) fuelling station 66**

Annex E (informative) **Example flow diagram of a liquefied natural gas (LNG) and liquefied-to-compressed natural gas (LCNG) fuelling station 67**

Annex F (informative) **Process requirements for the effective cryogenic pump operation 70**

Annex G (informative) **Recommendations for installation of a centrifugal pump 71**

Annex H (informative) **Recommendations for centrifugal pump design 73**

Annex I (informative) **Recommendations for installation of a reciprocating pump 74**

Annex J (informative) **Recommendations on the content of the cryogenic pump operation instructions 77**

Annex K (informative) **Liquefied natural gas (LNG) identification mark of an LNG fuelling station 79**

Annex L (informative) **Explosion-proof static grounding control system 80**

Bibliography 81