

ISO 19880-1:2020-03 (E)

Gaseous hydrogen - Fuelling stations - Part 1: General requirements

Contents		Page
Foreword		vii
1	Scope	1
2	Normative references	3
3	Terms and definitions	3
4	Abbreviated terms	15
5	Risk management	16
5.1	Hydrogen fuelling station safety recommendations	16
5.2	Risk assessment	17
5.3	Mitigation measures to improve system safety	17
5.3.1	General	17
5.3.2	Mitigations which reduce the potential for the formation of a flammable mixture	17
5.3.3	Mitigation for the formation of a flammable mixture in enclosures	18
5.3.4	Mitigation for the formation of a flammable mixture under a canopy	18
5.3.5	Mitigations which reduce the potential for ignition	19
5.3.6	Mitigation of the escalation and/or impact of a fire or explosion originating from the fuelling installation	20
5.3.7	Mitigation of the effect of an external fire/events on the fuelling station installation	21
5.3.8	Mitigation of risk to the high pressure hydrogen storage system of the vehicle being fuelled	23
5.4	Safety distances	23
5.4.1	General	23
5.4.2	Safety distances relating to hydrogen vent stack outlets	24
5.5	Protection measures for non-hydrogen hazards	24
5.5.1	General	24
5.5.2	Protection measures for asphyxiation hazard in an enclosure (confined space).24 5.5.3 Protection measures for emergency egress from enclosed spaces	25
5.5.4	Ingress protection measures	25
5.5.5	Protection measures for hose whip	25
5.5.6	Protection measures for noise	26
5.5.7	Protection against exposure to extremely cold or hot temperatures	26
6	Hydrogen supply safety and operation	26
6.1	On site generation	26
6.1.1	Hydrogen generators using water electrolysis	26
6.1.2	Hydrogen generators using fuel processing technologies	26
6.2	Hydrogen delivery	27
6.2.1	Gaseous hydrogen supply by tube trailers and multiple element gas containers (MEGC)	27
6.2.2	Liquid hydrogen supply by tanker	28
6.3	Pipeline	31
7	Equipment and Components	32
7.1	General recommendations	32
7.1.1	Hydrogen materials	32
7.1.2	Material hydrogen compatibility	32
7.1.3	Other material recommendations	33
7.2	Piping carrying hydrogen	33
7.2.1	General	33

7.2.2	Pipe fittings, valves, hoses, for gaseous hydrogen	33
7.3	Hydrogen storage recommendations	34
7.3.1	General	34
7.3.2	Gaseous hydrogen storage vessels	34
7.3.3	Gaseous hydrogen storage siting recommendations	34
7.4	Hazardous areas (with potentially flammable mixtures)	36
7.4.1	General	36
7.4.2	Equipment in hazardous areas	37
7.5	Hydrogen compressors	37
7.5.1	General	37
7.5.2	Vibration and movement	38
7.5.3	Control and monitoring	38
7.6	Instruments for gaseous hydrogen systems	39
7.7	Filters for gaseous hydrogen	39
7.8	Gaseous hydrogen vent systems	40
7.8.1	General	40
7.8.2	Vent outlet	40
7.8.3	Vent sizing	41
7.8.4	Multiple relief devices	42
7.9	Pneumatics and hydraulics	42
7.10	Hydrogen purifier	43
7.11	Enclosures and buildings containing hydrogen equipment	43
7.11.1	General design	43
7.11.2	Maintenance access and possible occupancy	43
7.11.3	Ventilation of enclosures and buildings containing hydrogen equipment	44
7.11.4	Use of enclosures or compartments within enclosures to control hazards areas44	7.11.5
	Electrical and mechanical equipment within enclosures and buildings containing hydrogen equipment	45
7.11.6	Over-pressure protection of enclosures and buildings containing hydrogen equipment ..	45
8	Dispensing systems	45
8.1	General requirements	45
8.2	Hydrogen vehicle fuelling	46
8.2.1	Dispensing system process control	46
8.2.2	Dispensing system safety devices	49
8.3	Dispensing systems	52
8.3.1	General design and assembly	52
8.3.2	Dispensing system hydrogen components	52
8.3.3	Dispenser housings and cabinets	55
8.3.4	Dispenser fuelling assembly	55
8.4	Dispenser installation	56
8.4.1	General	56
8.4.2	Location and protection of dispensers	56
8.4.3	Fuelling pad	57
8.4.4	Hazardous area around the dispenser	57
8.4.5	Installation of the fuelling assembly to prevent damage in service	57
8.4.6	Electrical continuity for bonding and grounding	57
8.5	Operating considerations	58
8.6	Maintenance and inspection	58
9	Hydrogen quality	58
9.1	General	58
9.2	Dispensing system fuel filters	58
10	Electrical	59
10.1	General electrical	59
10.1.1	Components	59
10.1.2	Site (interconnections to and/or between equipment assemblies)	59
10.1.3	Electrical bonding and grounding	60
10.1.4	Lightning protection	60
10.2	Hazardous areas (potentially flammable mixtures)	60

10.2.1	General	60
10.2.2	Protection requirements for electrical equipment within hazardous areas	60
10.2.3	Protection from ignition due to accumulation of static charge	60
10.3	Electromagnetic compatibility and interference (EMC)	62
10.3.1	General	62
10.3.2	Industrial (EMC) Environments	62
10.3.3	Residential, Commercial, and Light-Industrial (EMC) Environments	62
11	Instrumentation and control system	62
11.1	General	62
11.2	Emergency shutdown functionality	63
11.2.1	General	63
11.2.2	Manually actuated emergency stop devices	64
11.2.3	Hydrogen detection systems	64
11.3	Remote system control	65
11.4	Modifications to control system	66
12	Station inspection and tests	66
12.1	General	66
12.2	Pressure test	66
12.3	Leak test	67
12.4	Electrical testing	67
12.5	Fuelling safety and performance functional testing	68
12.5.1	General	68
12.5.2	Fuelling protocol test	68
12.5.3	Test procedure	69
12.5.4	Site acceptance testing options	69
12.5.5	Additional performance considerations for fuelling	71
12.6	Hydrogen quality testing	72
12.7	Station inspection and tests following modifications	72
13	Operation	72
13.1	General	72
13.2	Warning signs	72
13.3	Dispenser operational instructions	73
13.4	Functional identification	74
13.5	Marking of equipment (data plate)	74
13.6	Reference designations	75
13.7	Training	75
13.8	Emergency response plan	75
13.9	Emergency contact information	76
14	Technical documentation	76
14.1	General	76
14.2	Information to be provided	76
14.3	Recommendations applicable to all documentation	78
14.4	Installation documents	78
14.4.1	General	78
14.4.2	Installation documentation for hazardous areas	79
14.4.3	Venting documentation	79
14.4.4	Seismic documentation	79
14.4.5	Handling and lifting documentation	79
14.5	Overview diagrams and function diagrams	80
14.6	Circuit diagrams	80
14.7	Flow (P&ID) diagrams	80
14.8	Fuelling station operating manual	81
14.9	Maintenance and service manuals	81
14.10	Parts list	81
15	Inspection and maintenance	82
15.1	Inspection and maintenance program	82
15.2	Maintenance and testing frequency of gas detection	83

15.3	Maintenance and inspection frequency of filters	83
15.4	Maintenance of pressure relief devices	84
15.5	Hot work	84
15.6	Modifications to the hydrogen fuelling station and associated equipment	84
Annex A (informative) Safety methodologies and risk assessment		85
Annex B (informative) Further guidance on risk management		107
Annex C (informative) Hydrogen dispensing and examples of fuelling and communications protocols, and corresponding verification testing		113
Annex D (informative) Reference fuelling limits of hydrogen and fuel cell vehicles		131
Annex E (informative) Pressure level application to design verification requirements for hydrogen dispensing systems and compressed hydrogen storage systems		132
Annex F (informative) Countermeasures for unsuitable hydrogen fuelling protocols		137
Annex G (informative) Recommendations for, and example of, vehicular impact protection measures		138
Annex H (informative) Example for leakage testing of hydrogen fuelling system		141
Annex I (informative) Minimum fuelling station acceptance inspection, testing and validation checklist		142
Annex J (informative) Hydrogen station testing apparatus (HSTA)		149
Annex K (informative) Sampling procedures and hardware for hydrogen fuel quality analysis		151
Bibliography		167