ISO 16923:2016-12 (E)

Natural gas fuelling stations - CNG stations for fuelling vehicles

Contents

Page

Foreword v

1 Scope 1

2 Normative references 1

3 Termsanddefinitions 2

4 Symbols and abbreviated terms 8
4.1 Symbols 8
4.2 Abbreviated terms 8

5 Risk management 8

6 General design requirements 9
6.1 General 9
6.2 Site layout 10
6.3 Pressure safety relief valves and venting 10

7 Fuel supply to the fuelling station 11
7.1 Supply by pipeline 11
7.2 Supply by mobile storage 11

8 Dryer 12

9 Compressors 12
9.1 General 12
9.2 Instrumentation and control 13
9.3 Crankcase design 13
9.4 Compressor enclosures, buildings and canopies 14
9.5 Underground compressor installations 16
9.6 Hazardous area classification 16

10 Buffer storage 16

11 Dispensers 17
11.1 General requirements 17
11.2 Breakaway devices 17
11.3 Fuelling hose assemblies 18
11.4 Fuelling hoses 19
11.5 Enclosure 19
11.6 Fuelling controls and instrumentation 20
11.7 Electrical systems and interconnections 22
11.8 Documentation 22

12 Gas odorization 22

13 Pipework 23
13.1 General 23
13.2 Buried piping 23

14 Electrical 24

14.1 Labelling 24
14.2 Contact with live parts 24
14.3 Cables 24
14.4 Performance after power fail and restoration 24
14.5 Electrical bonding and grounding 25

15 Instrumentation and control system 25
15.1 Gas detection 25
15.2 Emergency shutdown devices 25

16 Emergency shutdown 26
16.1 Emergency shutdown procedure 26

16.2 Restoration after emergency shutdown 26

17 Indoor fuelling 26
17.1 General 26
17.2 Ventilation 26
17.3 Additional requirements 27

18 Testing and commissioning 27

19 Operation 28
19.1 Fuelling procedures 28
19.2 Safety signs 28
19.3 Training 28
19.4 Emergency response plan 29
19.5 Operations manual 29

20 Inspection and maintenance 29
20.1 Inspection and maintenance program 29
20.2 Maintenance and testing frequency of gas detection 30

Annex A (informative)Examplesofhazardouszoneclassification 31

Annex B (normative) Separation distances 38

Annex C (informative) Fuelling procedures 39

Annex D (informative) Emergency instructions example 40

Annex E (informative) Example of fuelling station periodic inspection and maintenance 41

Bibliography 43