

DIN EN 1319:2010-10 (E)

Domestic gas-fired forced convection air heaters for space heating, with fan-assisted burners not exceeding a net heat input of 70 kW

Contents		Page
Foreword		4
1	Scope	6
2	Normative references	6
3	Terms and definitions	8
3.1	Appliance and its constituent parts	8
3.2	Adjustment, control and safety devices	11
3.3	Operation of the appliance	13
3.4	Gases	16
3.5	Conditions of operation and measurement	18
3.6	Marking of the appliance and packaging	19
4	Classification of systems	19
4.1	Classification according to the nature of the gases used (Categories)	19
4.2	Classification according to the gases capable of being used	19
4.3	Classification according to the mode of evacuation of the combustion products	21
5	Construction and design requirements	23
5.1	General	23
5.2	Adjusting, control and safety devices	30
5.3	Ignition devices	37
5.4	Flame supervision system	37
5.5	Start-gas flame establishment	38
5.6	Main flame establishment	41
5.7	Main burner	41
5.8	Facility for remote control	41
5.9	Thermostats and control of air temperature	42
5.10	Gas pressure test points	42
6	Operational requirements	43
6.1	Safety of operation	43
6.2	Efficiency	51
7	Test methods	52
7.1	General	52
7.2	Construction and design	61
7.3	Safety of operation	61
7.4	Efficiency	91
8	Marking and instructions	99
8.1	Marking of the appliance	99
8.2	Marking of the packaging	100
8.3	Utilization of symbols on the appliance and packaging	101
8.4	Instructions	103
9	Evaluation of POCEC conformity and their associated terminals	105
9.1	General	105
9.2	Type testing	105
9.3	Factory production control (FPC)	106

Annex A (informative) National situations	108
A.1 General	108
A.2 Categories listed in the body of the standard and marketed in different countries	108
A.3 Appliance supply pressures corresponding to the categories given in A.2	110
A.4 Special categories marketed nationally or locally	111
A.5 Test gases corresponding to the special categories given in A.4	117
A.6 Gas connections in the various countries	120
A.7 Flue connections in the various countries	122
Annex B (informative) Equivalence rules	123
B.1 Conversion to categories within a restricted Wobbe index range	123
B.2 Conversion to categories within an identical Wobbe index range	123
B.3 Conversion to categories within a wider Wobbe index range	124
Annex C (normative) Classification according to the evacuation of the combustion	125
C.1 Type B1	125
C.2 Type B2	126
C.3 Type B4	127
C.4 Type B5	129
C.5 Type C1	130
C.6 Type C3	131
Annex D (normative) Requirements and tests for the ducting of C6 appliances	132
D.1 Requirements	132
D.2 Test methods	132
Annex E (informative) A-deviations	136
E.1 General	136
E.2 Switzerland	136
Annex F (normative) Special national conditions	137
F.1 General	137
F.2 Belgium	137
F.3 Italy	137
F.4 Poland	137
Annex G (informative) Identification of gas types in use in various countries	138
Annex H (informative) National solutions for countries whose national bodies are Affiliate Members of CEN	139
H.1 Categories listed in the body of the standard and marketed in different countries	139
H.2 Appliance supply pressures corresponding to the categories given in H.1	139
H.3 Special categories marketed nationally or locally	139
H.4 Gases and test pressures corresponding to the special categories given in H.3	139
Annex I (informative) Calculation of conversions of NO_x	140
Annex J (informative) An example of sampling plans	141
J.1 Sampling plans	141
J.2 Inspection levels and procedures	142
Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 90/396/EEC	143

Annex ZB (informative) Clauses of this European Standard addressing the provisions of the EU Construction Products Directive	145
ZB.1 Scope and relevant characteristics	145
ZB.2 Procedure(s) for attestation of conformity of [construction products]	147
ZB.3 CE marking and labelling	150
Bibliography	152