DIN EN ISO 10993-7:2022-09 (E)

Biological evaluation of medical devices - Part 7: Ethylene oxide sterilization residuals (ISO 10993-7:2008 + Cor 1:2009 + Amd 1:2019)

Contents

Page

European foreword ... 3

[AC〉 Foreword to AC 〈AC] ... 4

[A1〉 European foreword to Amendment A1 〈A1] ... 5

[A1〉 Foreword to Amendment 1 〈A1] ... 6

Introduction ... 7

1 Scope ... 8

2 Normative references ... 8

3 Terms and definitions ... 8

4 Requirements ... 9
4.1 General ... 9
4.2 Categorization of devices ... 9
4.3 Allowable limits ... 10
4.4 Determination of EO and ECH residuals ... 12

5 Product release ... 17
5.1 General ... 17
5.2 Release of products without dissipation curve data ... 17
5.3 Procedure for product release using residue dissipation curves ... 17

Annex A (normative) Evaluation of gas chromatograms ... 19

Annex B (informative) Gas chromatographic determination for EO and ECH ... 22

Annex C (informative) Flowchart and guidance for the application of this part of ISO 10993 series of standards to the determination of EO and ECH residuals in medical devices ... 26

Annex D (informative) Factors influencing product residual ... 33

Annex E (informative) Extraction conditions for determination of residual EO ... 35

Annex F (informative) Rationale for the provisions of this part of ISO 10993 ... 36

Annex G (informative) Establishment of allowable limits for EO ... 40

Annex H (informative) Establishment of allowable limits for ECH ... 57

Annex I (informative) Establishment of allowable limits for EG ... 66

Annex J (informative) Preparation of EO and ECH standards ... 70

Annex K (informative) Ethylene oxide residue measuring methods ... 74

Bibliography ... 81