

ISO/TR 18476:2017-06 (E)

Ophthalmic optics and instruments - Free form technology - Spectacle lenses and measurement

Contents	Page
Foreword	iv
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Technical introduction	1
4.1 Preliminaries	1
4.2 What is free form?	1
4.3 Does free form equal better vision?	2
4.4 Classification	2
5 Manufacturing	3
5.1 General	3
5.2 Conventional surfacing	4
5.3 Free form surfacing	5
5.4 Comparison of conventional and free form manufacturing	6
6 Potential benefits of free form lens calculation	7
6.1 Oblique astigmatism	7
6.2 Limitations of conventional lenses	9
6.3 Potential benefit of free form lens design	10
6.4 Optimization for prescription	11
6.5 Customization for the as-worn position	12
6.5.1 Explaining the as-worn position	12
6.5.2 As-worn position and verification power	13
6.6 Customization for the frame size	14
6.7 Personalization of the lens design	15
7 Measurement and quality control	16
7.1 Lens performance	16
7.2 Conformity with standards	16
7.3 Design integrity and process control	17
7.3.1 General	17
7.3.2 Surface shape measurement	17
7.3.3 Through power measurement	17
7.4 Measuring the as-worn position	18
7.5 Inspection gates of the manufacturing process	21
Annex A (informative) Typical dispensing flowchart	22
Annex B (informative) Measurement technology	23
Annex C (informative) Glossary of terms and their descriptions	28
Bibliography	30